

Use this number when searching for this item:

9055180185000

Drill, 18.5mm 5xD 3Flt, FT 200 G, Carbide, Uncoated



>> Item Info

EDP #	9055180185000
Series	5518
Order Code	18.500
Coating	Uncoated
Coolant Through	No
Cutting Direction	RH
Drilling Depth	5xD
Material	Carbide
Point Angle	130°
Shank	HA
Type	FT 200 G
Tolerance	m7

>> Features

- spiro-point
- wide flutes
- optimal centering
- suitable for interrupted cutting

>> Suggested Materials

- Aluminum
- Cast Iron
- Brass
- Magnesium

>> Technical Specs



EDP #	Code No.	Cut Ø	Cut Ø	Cut Ø	Cut Ø	Shank Ø	OAL	Flute Length	Drilling Depth	Drilling Depth	Shank Length	Shank Type	Flutes
		d1	d1	d1	d1	d2	l1	l2	tmax	tmax	l3		
		mm	inch	frac.	wire / letter	mm	mm	mm	mm	inch	mm		
9055180185000	18.500	18.500	0.7283			20.00	153.00	101.00	73.25	2.884	50.00	Straight	3



WARNING:
This product contains Cobalt, a chemical known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov

*** **DISCLAIMER:** Data on this PDF is subject to change at any time without notice.