

Use this number when searching for this item:

### 9055180185000

#### Drill, 18.5mm 5xD 3Flt, FT 200 G, Carbide, Uncoated



#### >> Item Info

EDP#	9055180185000
Series	5518
Order Code	18.500
Coating	Uncoated
Coolant Through	No
<b>Cutting Direction</b>	RH
Drilling Depth	5xD
Material	Carbide
Point Angle	130°
Shank	HA
Туре	FT 200 G
Tolerance	m7

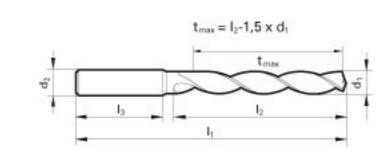
#### >> Features

# >> Suggested Materials

- spiro-point
- wide flutes
- optimal centering
- suitable for interrupted cutting

- Aluminum
- Cast Iron
- Brass
- Magnesium

## >> Technical Specs



		Cut Ø	Cut Ø	Cut Ø	Cut Ø	Shank Ø	OAL	Flute Length	Drilling Depth	Drilling Depth	Shank Length		
EDP#	Code No.	d1	d1	d1	d1	d2	l1	12	tmax	tmax	13	Shank Type	Flutes
		mm	inch	frac.	wire / letter	mm	mm	mm	mm	inch	mm		
9055180185 000	18.500	18.500	0.7283			20.00	153.00	101.00	73.25	2.884	50.00	Straight	3



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