

Use this number when searching for this item:

9056110085000

Drill, 8.5mm 5xD, RT 100 U, Carbide, nano-FIREX, Coolant through



>> Item Info

| EDP # | 9056110085000 |
|-------------------|---------------|
| Series | 5611 |
| Order Code | 8.500 |
| Coating | nano-FIREX |
| Coolant Through | Yes |
| Cutting Direction | RH |
| Drilling Depth | 5xD |
| Material | Carbide |
| Point Angle | 140° |
| Shank | HE |
| Туре | RT 100 U |
| Tolerance | m7 |

>> Features

- facet point grind
- main cutting edge form straight
- optimized cutting geometry

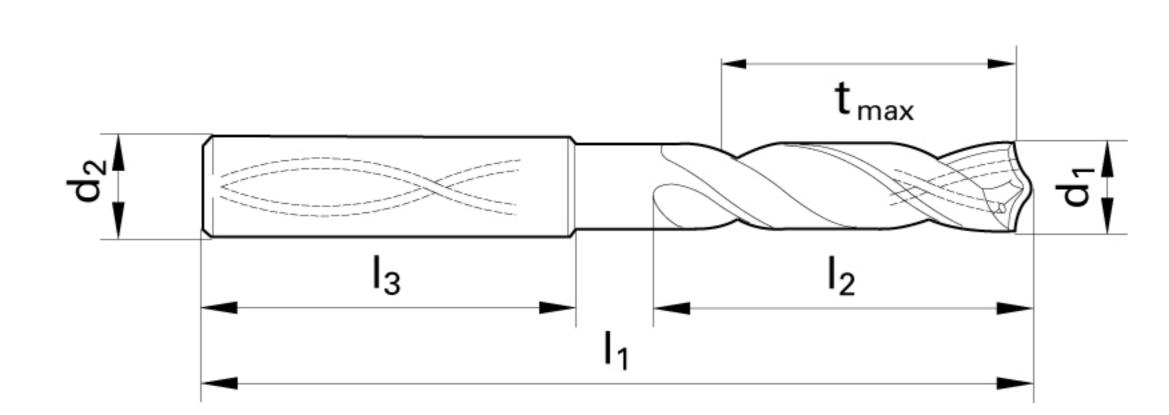
>> Suggested Materials

- Aluminum
- Alloyed Steels
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Cast Iron
- Brass
- Bronze

 $t_{max} = I_2 - 1.5 \times d_1$

- Copper
- ••
- Magnesium
- Special Alloys
- Hardened Steels

>> Technical Specs



| | | Cut Ø | Cut Ø | Cut Ø | Cut Ø | Shank Ø | OAL | Flute Length | Drilling Depth | Drilling Depth | Shank Length | | |
|-------------------|----------|-------|--------|-------|---------------|---------|--------|--------------|----------------|----------------|--------------|---------------|--------|
| EDP # | Code No. | d1 | d1 | d1 | d1 | d2 | 11 | 12 | tmax | tmax | 13 | Shank Type | Flutes |
| | | mm | inch | frac. | wire / letter | mm | mm | mm | mm | inch | mm | | |
| 9056110085 000 | 8.500 | 8.500 | 0.3346 | | | 10.00 | 103.00 | 61.00 | 48.25 | 1.900 | 40.00 | whistle notch | 2 |



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California to cause cancer. For more information go to www.P65Warnings.ca.gov