

Use this number when searching for this item:

9056110097000 Drill, 9.7mm 5xD, RT 100 U, Carbide, nano-FIREX, Coolant through



>> Item Info

EDP #	9056110097000
Series	5611
Order Code	9.700
Coating	nano-FIREX
Coolant Through	Yes
Cutting Direction	RH
Drilling Depth	5xD
Material	Carbide
Point Angle	140°
Shank	HE
Туре	RT 100 U
Tolerance	m7

>> Features

- facet point grind
- main cutting edge form straight
- optimized cutting geometry

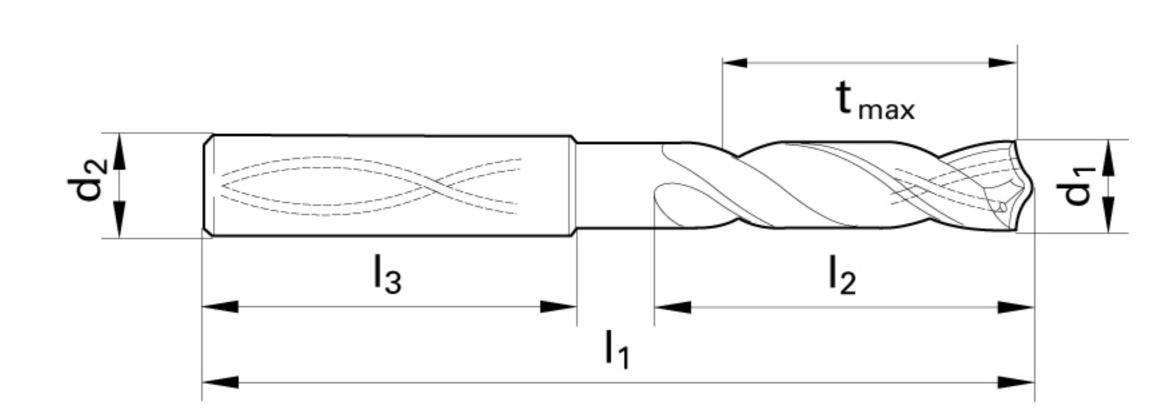
>> Suggested Materials

- Aluminum
- Alloyed Steels
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Cast Iron
- Brass
- Bronze

 $t_{max} = I_2 - 1.5 \times d_1$

- Copper
- Magnesium
- Special Alloys
- Hardened Steels

>> Technical Specs



		Cut Ø	Cut Ø	Cut Ø	Cut Ø	Shank Ø	OAL	Flute Length	Drilling Depth	Drilling Depth	Shank Length		
EDP #	Code No.	d1	d1	d1	d1	d2	11	12	tmax	tmax	13	Shank Type	Flutes
		mm	inch	frac.	wire / letter	mm	mm	mm	mm	inch	mm		
9056110097 000	9.700	9.700	0.3819			10.00	103.00	61.00	46.45	1.829	40.00	whistle notch	2



*** **DISCLAIMER:** Data on this PDF is subject to change at any time without notice.

California to cause cancer. For more information go to www.P65Warnings.ca.gov