

Use this number when searching for this item:

9056110197000

Drill, 19.7mm 5xD, RT 100 U, Carbide, nano-FIREX, Coolant through



>> Item Info

Series5611Order Code19.700Coatingnano-FIREXCoolant ThroughYesCutting DirectionRHDrilling Depth5xDMaterialCarbidePoint Angle140°ShankHETypeRT 100 UTolerancem7	EDP#	9056110197000
Coatingnano-FIREXCoolant ThroughYesCutting DirectionRHDrilling Depth5xDMaterialCarbidePoint Angle140°ShankHETypeRT 100 U	Series	5611
Coolant Through Yes Cutting Direction RH Drilling Depth 5xD Material Carbide Point Angle 140° Shank HE Type RT 100 U	Order Code	19.700
Cutting Direction RH Drilling Depth 5xD Material Carbide Point Angle 140° Shank HE Type RT 100 U	Coating	nano-FIREX
Drilling Depth5xDMaterialCarbidePoint Angle140°ShankHETypeRT 100 U	Coolant Through	Yes
MaterialCarbidePoint Angle140°ShankHETypeRT 100 U	Cutting Direction	RH
Point Angle 140° Shank HE Type RT 100 U	Drilling Depth	5xD
Shank HE Type RT 100 U	Material	Carbide
Type RT 100 U	Point Angle	140°
	Shank	HE
Tolerance m7	Туре	RT 100 U
	Tolerance	m7

>> Features

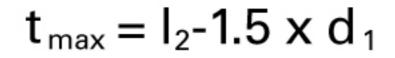
- facet point grind

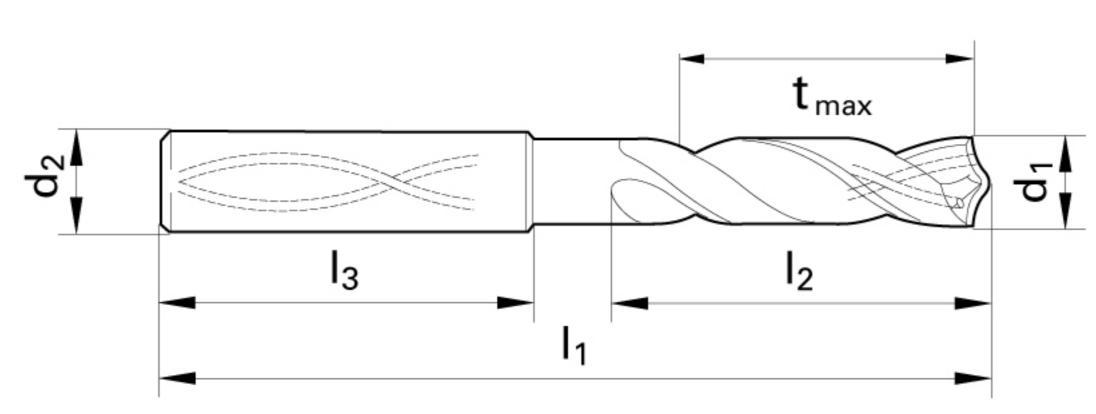
- main cutting edge form straight
- optimized cutting geometry

>> Suggested Materials

- Aluminum
- Alloyed Steels
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Cast Iron
- Brass
- Bronze
- Copper
- Magnesium
- Special Alloys
- Hardened Steels

>> Technical Specs





		Cut Ø	Cut Ø	Cut Ø	Cut Ø	Shank Ø	OAL	Flute Length	Drilling Depth	Drilling Depth	Shank Length		
EDP#	Code No.	d1	d1	d1	d1	d2	I 1	12	tmax	tmax	13	Shank Type	Flutes
		mm	inch	frac.	wire / letter	mm	mm	mm	mm	inch	mm		
9056110197 000	19.700	19.700	0.7756			20.00	153.00	101.00	71.45	2.813	50.00	whistle notch	2



*** **DISCLAIMER:** Data on this PDF is subject to change at any time without notice.

WARNING:
This product contains Cobalt, a chemical known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov