

Use this number when searching for this item:

## 9056120038000

### Drill, #25 7xD, RT 100 U, Carbide, nano-FIREX, Coolant through



### >> Item Info

| EDP#              | 9056120038000 |
|-------------------|---------------|
| Series            | 5612          |
| Order Code        | 3.800         |
| Coating           | nano-FIREX    |
| Coolant Through   | Yes           |
| Cutting Direction | RH            |
| Drilling Depth    | 7xD           |
| Material          | Carbide       |
| Point Angle       | 140°          |
| Shank             | HE            |
| Туре              | RT 100 U      |
| Tolerance         | m7            |

#### >> Features

- I datai dd

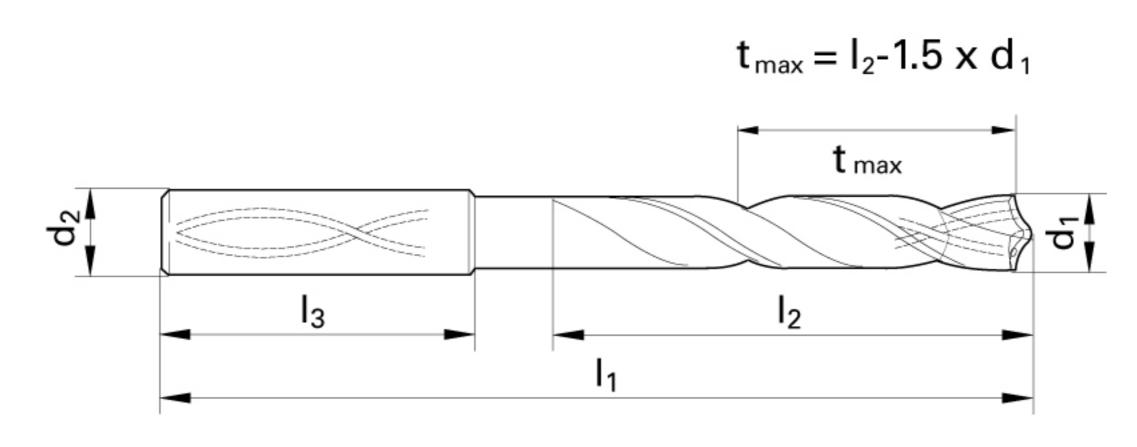
- facet point grind

- main cutting edge form straight
- optimized cutting geometry

# >> Suggested Materials

- Aluminum
- Alloyed Steels
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Cast Iron
- Brass
- Bronze
- Copper
- Magnesium
- Special Alloys
- Hardened Steels

# >> Technical Specs



|            |          | Cut Ø | Cut Ø  | Cut Ø | Cut Ø         | Shank Ø | OAL   | Flute Length | Drilling Depth | Drilling Depth | Shank Length |               |        |
|------------|----------|-------|--------|-------|---------------|---------|-------|--------------|----------------|----------------|--------------|---------------|--------|
| EDP#       | Code No. | d1    | d1     | d1    | d1            | d2      | I1    | 12           | tmax           | tmax           | 13           | Shank Type    | Flutes |
|            |          | mm    | inch   | frac. | wire / letter | mm      | mm    | mm           | mm             | inch           | mm           |               |        |
| 9056120038 | 3.800    | 3.800 | 0.1496 |       | #25           | 6.00    | 75.00 | 37.50        | 31.80          | 1.252          | 36.00        | whistle notch | 2      |



\*\*\* **DISCLAIMER:** Data on this PDF is subject to change at any time without notice.

This product contains Cobalt, a chemical known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov