

Use this number when searching for this item:

# 9056120195000

### Drill, 19.5mm 7xD, RT 100 U, Carbide, nano-FIREX, Coolant through



## >> Item Info

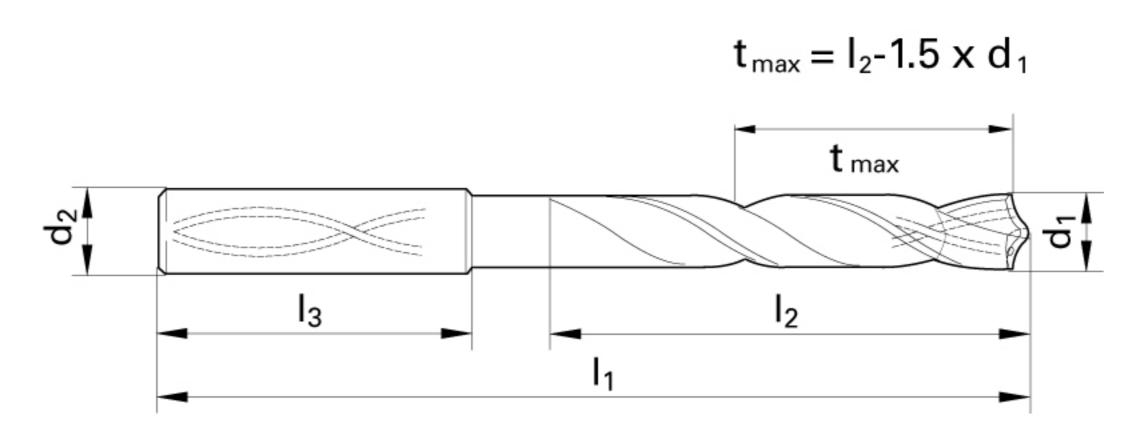
| EDP#              | 9056120195000 |
|-------------------|---------------|
| Series            | 5612          |
| Order Code        | 19.500        |
| Coating           | nano-FIREX    |
| Coolant Through   | Yes           |
| Cutting Direction | RH            |
| Drilling Depth    | 7xD           |
| Material          | Carbide       |
| Point Angle       | 140°          |
| Shank             | HE            |
| Туре              | RT 100 U      |
| Tolerance         | m7            |

### >> Features

- >> Suggested Materials
- facet point grind
- main cutting edge form straight
- optimized cutting geometry

- Aluminum
- Alloyed Steels
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Cast Iron
- Brass
- Bronze
- Copper
- Magnesium
- Special Alloys
- Hardened Steels

# >> Technical Specs



|            |          | Cut Ø  | Cut Ø  | Cut Ø | Cut Ø         | Shank Ø | OAL    | Flute Length | Drilling Depth | Drilling Depth | Shank Length |               |        |
|------------|----------|--------|--------|-------|---------------|---------|--------|--------------|----------------|----------------|--------------|---------------|--------|
| EDP#       | Code No. | d1     | d1     | d1    | d1            | d2      | I1     | 12           | tmax           | tmax           | 13           | Shank Type    | Flutes |
|            |          | mm     | inch   | frac. | wire / letter | mm      | mm     | mm           | mm             | inch           | mm           |               |        |
| 9056120195 | 19.500   | 19.500 | 0.7677 |       |               | 20.00   | 244.00 | 190.00       | 160.75         | 6.329          | 50.00        | whistle notch | 2      |



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