


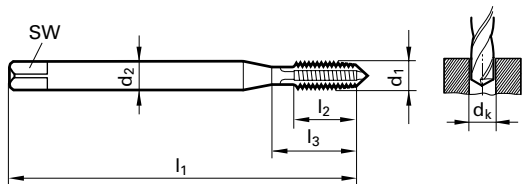




-  through holes
-  steam oxide
-  external cooling






Series	5719
Standard	DIN 2184-1
Standard	DIN 371
Tool Material	HSS-E (Cobalt)
Flute	Straight Flute
Chamfer Form	B (3.5 - 5)
Tolerance	ISO 3 / 6G
Cutting Direction	right-hand

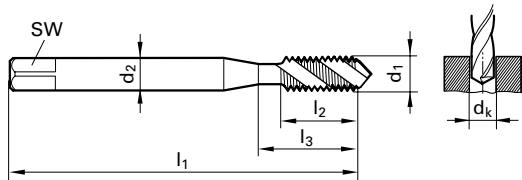


d1 X P mm	Thread Limits	d2 mm	SW mm	dk mm	l1 mm	l2 mm	l3 mm	Order Code	EDP Number
M3 X 0.50	D4	3.500	2.700	2.500	56.000	10.000	18.000	3.000	9057190030000
M4 X 0.70	D6	4.500	3.400	3.300	63.000	12.000	21.000	4.000	9057190040000
M5 X 0.80	D6	6.000	4.900	4.200	70.000	14.000	25.000	5.000	9057190050000
M6 X 1.00	D6	6.000	4.900	5.000	80.000	16.000	30.000	6.000	9057190060000
M8 X 1.25	D6	8.000	6.200	6.800	90.000	17.000	35.000	8.000	9057190080000
M10 X 1.50	D8	10.000	8.000	8.500	100.000	20.000	39.000	10.000	9057190100000

TOLERANCE
ISO 3/6G



-  blind holes
-  steam oxide
-  external cooling



Series	5720
Standard	DIN 2184-1
Standard	DIN 371
Tool Material	HSS-E (Cobalt)
Flute	RH 40° Spiral
Chamfer Form	C (2-3)
Tolerance	ISO 3 / 6G
Cutting Direction	right-hand



d1 X P mm	Thread Limits	d2 mm	SW mm	dk mm	l1 mm	l2 mm	l3 mm	Order Code	EDP Number
M3 X 0.50	D4	3.500	2.700	2.500	56.000	6.000	18.000	3.000	9057200030000
M4 X 0.70	D6	4.500	3.400	3.300	63.000	7.500	21.000	4.000	9057200040000
M5 X 0.80	D6	6.000	4.900	4.200	70.000	8.500	25.000	5.000	9057200050000
M6 X 1.00	D7	6.000	4.900	5.000	80.000	11.000	30.000	6.000	9057200060000
M8 X 1.25	D7	8.000	6.200	6.800	90.000	14.000	35.000	8.000	9057200080000
M10 X 1.50	D8	10.000	8.000	8.500	100.000	16.000	39.000	10.000	9057200100000