


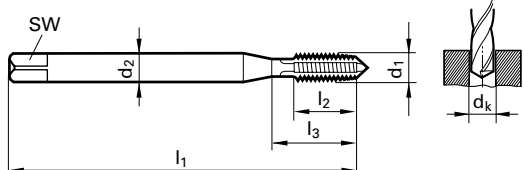




-  through holes
-  steam oxide
-  external cooling






<b>Series</b>	<b>5719</b>
<b>Standard</b>	<b>DIN 2184-1</b>
<b>Standard</b>	<b>DIN 371</b>
<b>Tool Material</b>	<b>HSS-E (Cobalt)</b>
<b>Flute</b>	<b>Straight Flute</b>
<b>Chamfer Form</b>	<b>B (3.5 - 5)</b>
<b>Tolerance</b>	<b>ISO 3 / 6G</b>
<b>Cutting Direction</b>	<b>right-hand</b>

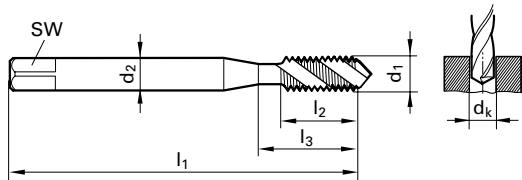


d1 X P mm	Thread Limits	d2 mm	SW mm	dk mm	l1 mm	l2 mm	l3 mm	Order Code	EDP Number
M3 X 0.50	D4	3.500	2.700	2.500	56.000	10.000	18.000	3.000	9057190030000
M4 X 0.70	D6	4.500	3.400	3.300	63.000	12.000	21.000	4.000	9057190040000
M5 X 0.80	D6	6.000	4.900	4.200	70.000	14.000	25.000	5.000	9057190050000
M6 X 1.00	D6	6.000	4.900	5.000	80.000	16.000	30.000	6.000	9057190060000
M8 X 1.25	D6	8.000	6.200	6.800	90.000	17.000	35.000	8.000	9057190080000
M10 X 1.50	D8	10.000	8.000	8.500	100.000	20.000	39.000	10.000	9057190100000

TOLERANCE  
ISO 3/6G



-  blind holes
-  steam oxide
-  external cooling



<b>Series</b>	<b>5720</b>
<b>Standard</b>	<b>DIN 2184-1</b>
<b>Standard</b>	<b>DIN 371</b>
<b>Tool Material</b>	<b>HSS-E (Cobalt)</b>
<b>Flute</b>	<b>RH 40° Spiral</b>
<b>Chamfer Form</b>	<b>C (2-3)</b>
<b>Tolerance</b>	<b>ISO 3 / 6G</b>
<b>Cutting Direction</b>	<b>right-hand</b>



d1 X P mm	Thread Limits	d2 mm	SW mm	dk mm	l1 mm	l2 mm	l3 mm	Order Code	EDP Number
M3 X 0.50	D4	3.500	2.700	2.500	56.000	6.000	18.000	3.000	9057200030000
M4 X 0.70	D6	4.500	3.400	3.300	63.000	7.500	21.000	4.000	9057200040000
M5 X 0.80	D6	6.000	4.900	4.200	70.000	8.500	25.000	5.000	9057200050000
M6 X 1.00	D7	6.000	4.900	5.000	80.000	11.000	30.000	6.000	9057200060000
M8 X 1.25	D7	8.000	6.200	6.800	90.000	14.000	35.000	8.000	9057200080000
M10 X 1.50	D8	10.000	8.000	8.500	100.000	16.000	39.000	10.000	9057200100000