
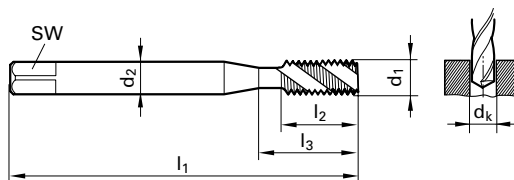




-  blind holes
-  TiN coated
-  external cooling



Series **5722**

Standard **DIN 2184-1**

Standard **DIN 371**

Tool Material **HSS-E-PM (Cobalt)**

Flute **RH 50° Spiral**

Chamfer Form **C (2-3)**

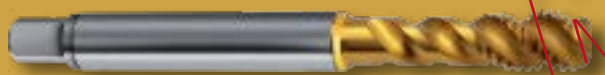
Tolerance **ISO 2 / 6H**




Cutting Direction **right-hand**

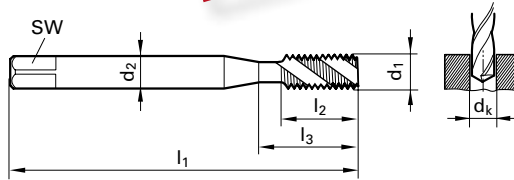


d1 X P mm	Thread Limits	d2 mm	SW mm	dk mm	l1 mm	l2 mm	l3 mm	Order Code	EDP Number
M3 X 0.50	D3	3.500	2.700	2.500	56.000	6.000	18.000	3.000	9057220030000
M4 X 0.70	D4	4.500	3.400	3.300	63.000	7.500	21.000	4.000	9057220040000
M5 X 0.80	D4	6.000	4.900	4.200	70.000	8.500	25.000	5.000	9057220050000
M6 X 1.00	D5	6.000	4.900	5.000	80.000	11.000	30.000	6.000	9057220060000
M8 X 1.25	D5	8.000	6.200	6.800	90.000	14.000	35.000	8.000	9057220080000
M10 X 1.50	D5	10.000	8.000	8.500	100.000	16.000	39.000	10.000	9057220100000

**HSS-E-PM + TiN FOR
MAXIMUM TOOL LIFE
50° HELIX**



-  blind holes
-  TiN coated
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Chamfer Form **C (2-3)**

Tolerance **ISO 2 / 6H**

Cutting Direction **right-hand**



d1 X P mm	Thread Limits	d2 mm	SW mm	dk mm	l1 mm	l2 mm	l3 mm	Order Code	EDP Number
M12 X 1.75	D6	9.000	7.000	10.300	110.000	18.500	49.000	12.000	9057220120000
M14 X 2.00	D6	11.000	9.000	12.000	110.000	20.000	53.000	14.000	9057220140000
M16 X 2.00	D7	12.000	9.000	14.000	110.000	20.000	54.000	16.000	9057220160000
M20 X 2.50	D7	16.000	12.000	17.500	140.000	25.000	62.000	20.000	9057220200000