


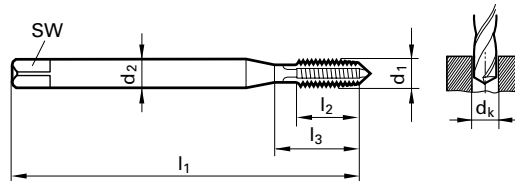




-  through holes
-  steam oxide
-  external cooling



**Series 5733**

**Standard DIN 2184-1**

**Standard DIN 371**

**Tool Material HSS-E (Cobalt)**

**Flute Straight Flute**

**Chamfer Form B (3.5 - 5)**






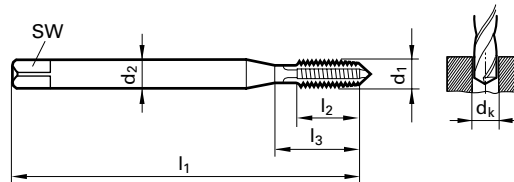
**Tolerance ISO 2 / 6H**

**Cutting Direction right-hand**

d1 X P mm	Thread Limits	d2 mm	SW mm	dk mm	l1 mm	l2 mm	l3 mm	Order Code	EDP Number
M3 X 0.50	D3	3.500	2.700	2.500	56.000	10.000	18.000	3.000	9057330030000
M4 X 0.70	D4	4.500	3.400	3.300	63.000	12.000	21.000	4.000	9057330040000
M5 X 0.80	D4	6.000	4.900	4.200	70.000	14.000	25.000	5.000	9057330050000
M6 X 1.00	D5	6.000	4.900	5.000	80.000	16.000	30.000	6.000	9057330060000
M8 X 1.25	D5	8.000	6.200	6.800	90.000	17.000	35.000	8.000	9057330080000
M10 X 1.50	D5	10.000	8.000	8.500	100.000	20.000	39.000	10.000	9057330100000



-  through holes
-  steam oxide
-  external cooling



**Series 5716**

**Standard DIN 2184-1**

**Standard DIN 376**

**Tool Material HSS-E (Cobalt)**

**Flute Straight Flute**

**Chamfer Form B (3.5 - 5)**



**Tolerance ISO 2 / 6H**

**Cutting Direction right-hand**

d1 X P mm	Thread Limits	d2 mm	SW mm	dk mm	l1 mm	l2 mm	l3 mm	Order Code	EDP Number
M12 X 1.75	D6	9.000	7.000	10.300	110.000	24.000	N/A	12.000	9057160120000
M14 X 2.00	D6	11.000	9.000	12.000	110.000	26.000	N/A	14.000	9057160140000
M16 X 2.00	D7	12.000	9.000	14.000	110.000	26.000	N/A	16.000	9057160160000
M20 X 2.50	D8	16.000	12.000	17.500	140.000	32.000	N/A	20.000	9057160200000