


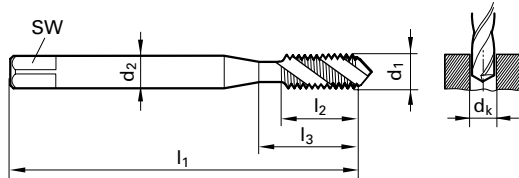




-  blind holes
-  steam oxide
-  external cooling



Series **5734**

Standard **DIN 2184-1**

Standard **DIN 371**

Tool Material **HSS-E (Cobalt)**

Flute **RH 40° Spiral**

Chamfer Form **C (2-3)**



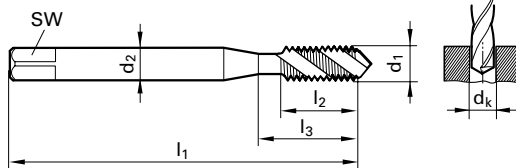
Tolerance **ISO 2 / 6H**

Cutting Direction **right-hand**

d1 X P mm	Thread Limits	d2 mm	SW mm	dk mm	l1 mm	l2 mm	l3 mm	Order Code	EDP Number
M3 X 0.50	D3	3.500	2.700	2.500	56.000	6.000	18.000	3.000	9057340030000
M4 X 0.70	D4	4.500	3.400	3.300	63.000	7.500	21.000	4.000	9057340040000
M5 X 0.80	D4	6.000	4.900	4.200	70.000	8.500	25.000	5.000	9057340050000
M6 X 1.00	D5	6.000	4.900	5.000	80.000	11.000	30.000	6.000	9057340060000
M8 X 1.25	D5	8.000	6.200	6.800	90.000	14.000	35.000	8.000	9057340080000
M10 X 1.50	D5	10.000	8.000	8.500	100.000	16.000	39.000	10.000	9057340100000



-  blind holes
-  TiN coated
-  external cooling



Series **5737**

Standard **DIN 2184-1**

Standard **DIN 371**

Tool Material **HSS-E (Cobalt)**

Flute **RH 40° Spiral**

Chamfer Form **C (2-3)**



Tolerance **ISO 2 / 6H**

Cutting Direction **right-hand**

d1 X P mm	Thread Limits	d2 mm	SW mm	dk mm	l1 mm	l2 mm	l3 mm	Order Code	EDP Number
M2 X 0.40	3	2.800	2.100	1.600	45.000	4.500	13.500	2.000	9057370020000
M3 X 0.50	3	3.500	2.700	2.500	56.000	6.000	18.000	3.000	9057370030000
M4 X 0.70	3	4.500	3.400	3.300	63.000	7.500	21.000	4.000	9057370040000
M5 X 0.80	3	6.000	4.900	4.200	70.000	8.500	25.000	5.000	9057370050000
M6 X 1.00	3	6.000	4.900	5.000	80.000	11.000	30.000	6.000	9057370060000
M8 X 1.25	3	8.000	6.200	6.800	90.000	14.000	35.000	8.000	9057370080000
M10 X 1.50	3	10.000	8.000	8.500	100.000	16.000	39.000	10.000	9057370100000