

4xD

Series 6068

Application Materials:



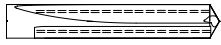
Bright finish



Cast Iron

RT 150 GG

Carbide, RT 150 GG straight flute high penetration, 4xD,
130° point, reinforced straight shank, RH cut

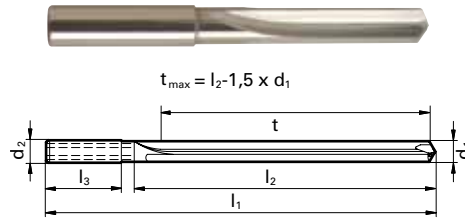


Coolant Through

Cut Dia. = m7 tolerance range, Shank Dia. = h6



Reinforced Straight Shank



Speeds & Feeds
information pg 494

Diameter (d1)			d2 mm	l1 mm	l2 mm	EDP #	
Dec. inch	Fract. inch	Wire / letter					mm
0.1181			3.000	6.000	66.00	24.00	9060680030000
0.1220			3.100	6.000	66.00	24.00	9060680031000
0.1260			3.200	6.000	66.00	24.00	9060680032000
0.1299			3.300	6.000	66.00	24.00	9060680033000
0.1339			3.400	6.000	66.00	24.00	9060680034000
0.1378			3.500	6.000	66.00	24.00	9060680035000
0.1417			3.600	6.000	66.00	24.00	9060680036000
0.1457			3.700	6.000	66.00	24.00	9060680037000
0.1496		25	3.800	6.000	74.00	30.00	9060680038000
0.1535			3.900	6.000	74.00	30.00	9060680039000
0.1575			4.000	6.000	74.00	30.00	9060680040000
0.1654			4.200	6.000	74.00	30.00	9060680042000
0.1772		16	4.500	6.000	74.00	30.00	9060680045000
0.1811			4.600	6.000	74.00	30.00	9060680046000
0.1890		12	4.800	6.000	74.00	36.00	9060680048000
0.1969			5.000	6.000	74.00	36.00	9060680050000
0.2008			5.100	6.000	74.00	36.00	9060680051000
0.2031	13/64		5.160	6.000	74.00	36.00	9060680051600
0.2047			5.200	6.000	74.00	36.00	9060680052000
0.2087			5.300	6.000	74.00	36.00	9060680053000
0.2126			5.400	6.000	74.00	36.00	9060680054000
0.2165			5.500	6.000	74.00	36.00	9060680055000
0.2189	7/32		5.560	6.000	74.00	36.00	9060680055600
0.2205			5.600	6.000	74.00	36.00	9060680056000
0.2283			5.800	6.000	74.00	36.00	9060680058000
0.2362			6.000	6.000	74.00	36.00	9060680060000
0.2402			6.100	8.000	91.00	53.00	9060680061000
0.2441			6.200	8.000	91.00	53.00	9060680062000
0.2480			6.300	8.000	91.00	53.00	9060680063000
0.2500	1/4	E	6.350	8.000	91.00	53.00	9060680063500
0.2520			6.400	8.000	91.00	53.00	9060680064000
0.2559			6.500	8.000	91.00	53.00	9060680065000
0.2598			6.600	8.000	91.00	53.00	9060680066000
0.2657	17/64	H	6.750	8.000	91.00	53.00	9060680067500
0.2677			6.800	8.000	91.00	53.00	9060680068000
0.2717		I	6.900	8.000	91.00	53.00	9060680069000
0.2756			7.000	8.000	91.00	53.00	9060680070000
0.2795			7.100	8.000	91.00	53.00	9060680071000
0.2811	9/32	K	7.140	8.000	91.00	53.00	9060680071400
0.2835			7.200	8.000	91.00	53.00	9060680072000
0.2874			7.300	8.000	91.00	53.00	9060680073000
0.2913			7.400	8.000	91.00	53.00	9060680074000
0.2953			7.500	8.000	91.00	53.00	9060680075000
0.2969	19/64		7.540	8.000	91.00	53.00	9060680075400
0.3071			7.800	8.000	91.00	53.00	9060680078000
0.3150			8.000	8.000	91.00	53.00	9060680080000
0.3189			8.100	10.000	103.00	61.00	9060680081000
0.3228		P	8.200	10.000	103.00	61.00	9060680082000
0.3268			8.300	10.000	103.00	61.00	9060680083000

Diameter (d1)			d2 mm	l1 mm	l2 mm	EDP #	
Dec. inch	Fract. inch	Wire / letter					mm
0.3307			8.400	10.000	103.00	61.00	9060680084000
0.3346			8.500	10.000	103.00	61.00	9060680085000
0.3386			8.600	10.000	103.00	61.00	9060680086000
0.3425			8.700	10.000	103.00	61.00	9060680087000
0.3437	11/32		8.730	10.000	103.00	61.00	9060680087300
0.3543			9.000	10.000	103.00	61.00	9060680090000
0.3594	23/64		9.130	10.000	103.00	61.00	9060680091300
0.3622			9.200	10.000	103.00	61.00	9060680092000
0.3661			9.300	10.000	103.00	61.00	9060680093000
0.3740			9.500	10.000	103.00	61.00	9060680095000
0.3748	3/8		9.520	10.000	103.00	61.00	9060680095200
0.3780			9.600	10.000	103.00	61.00	9060680096000
0.3819			9.700	10.000	103.00	61.00	9060680097000
0.3858		W	9.800	10.000	103.00	61.00	9060680098000
0.3906	25/64		9.920	10.000	103.00	61.00	9060680099200
0.3937			10.000	10.000	103.00	61.00	9060680100000
0.4016			10.200	12.000	118.00	71.00	9060680102000
0.4134			10.500	12.000	118.00	71.00	9060680105000
0.4220	27/64		10.720	12.000	118.00	71.00	9060680107200
0.4331			11.000	12.000	118.00	71.00	9060680110000
0.4374	7/16		11.110	12.000	118.00	71.00	9060680111100
0.4528			11.500	12.000	118.00	71.00	9060680115000
0.4724			12.000	12.000	118.00	71.00	9060680120000
0.4843	31/64		12.300	14.000	124.00	74.00	9060680123000
0.4921			12.500	14.000	124.00	74.00	9060680125000
0.5000	1/2		12.700	14.000	124.00	74.00	9060680127000
0.5118			13.000	14.000	124.00	74.00	9060680130000
0.5315			13.500	14.000	124.00	74.00	9060680135000
0.5512			14.000	14.000	124.00	74.00	9060680140000
0.5709			14.500	16.000	133.00	83.00	9060680145000
0.5906			15.000	16.000	133.00	83.00	9060680150000
0.6102			15.500	16.000	133.00	83.00	9060680155000
0.6299			16.000	16.000	133.00	83.00	9060680160000
0.6496			16.500	18.000	143.00	93.00	9060680165000
0.6693			17.000	18.000	143.00	93.00	9060680170000
0.6890			17.500	18.000	143.00	93.00	9060680175000
0.7087			18.000	18.000	143.00	93.00	9060680180000
0.7283			18.500	20.000	153.00	101.00	9060680185000
0.7480			19.000	20.000	153.00	101.00	9060680190000
0.7677			19.500	20.000	153.00	101.00	9060680195000
0.7874			20.000	20.000	153.00	101.00	9060680200000

Alternative Drill Series:

- #768 Carbide, RT150GG, 4xD, 120 pt, Bright
- #769 Carbide, RT150GG, 7xD, 120 pt, Bright
- #6069 K20 Carbide, RT150GG, 7xD, 130 pt, Bright

*Items listed in red are non-stocked items, and may take 2 - 6 weeks to receive