

# 10xD

# Series 6070

Application Materials:



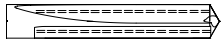
Bright finish

## RT 150 GG



Cast Iron

Carbide, RT 150 GG straight flute high penetration, 10xD, 130° point, reinforced straight shank, RH cut

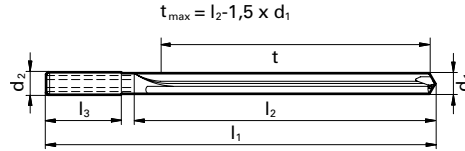


Coolant Through

Cut Dia. = m7 tolerance range, Shank Dia. = h6



Reinforced Straight Shank



Speeds & Feeds information pg 495

Dec. inch	Diameter (d1)		d2 mm	l1 mm	l2 mm	EDP #	
	Fract. inch	Wire / letter					
0.1181			3.000	6.000	91.00	42.00	9060700030000
0.1220			3.100	6.000	91.00	42.00	9060700031000
0.1260			3.200	6.000	91.00	42.00	9060700032000
0.1299			3.300	6.000	91.00	42.00	9060700033000
0.1339			3.400	6.000	91.00	48.00	9060700034000
0.1378			3.500	6.000	91.00	48.00	9060700035000
0.1417			3.600	6.000	91.00	48.00	9060700036000
0.1457			3.700	6.000	91.00	48.00	9060700037000
0.1496		25	3.800	6.000	121.00	77.00	9060700038000
0.1535			3.900	6.000	121.00	77.00	9060700039000
0.1575			4.000	6.000	121.00	77.00	9060700040000
0.1614			4.100	6.000	121.00	77.00	9060700041000
0.1654			4.200	6.000	121.00	77.00	9060700042000
0.1693		18	4.300	6.000	121.00	77.00	9060700043000
0.1732			4.400	6.000	121.00	77.00	9060700044000
0.1772		16	4.500	6.000	121.00	77.00	9060700045000
0.1850		13	4.700	6.000	121.00	77.00	9060700047000
0.1890		12	4.800	6.000	121.00	82.00	9060700048000
0.1929			4.900	6.000	121.00	82.00	9060700049000
0.1969			5.000	6.000	121.00	82.00	9060700050000
0.2031		13/64	5.160	6.000	121.00	82.00	9060700051600
0.2165			5.500	6.000	121.00	82.00	9060700055000
0.2362			6.000	6.000	121.00	82.00	9060700060000
0.2500		1/4 E	6.350	8.000	146.00	106.00	9060700063500
0.2559			6.500	8.000	146.00	106.00	9060700065000
0.2677			6.800	8.000	146.00	106.00	9060700068000
0.2756			7.000	8.000	146.00	106.00	9060700070000
0.2811		9/32 K	7.140	8.000	146.00	106.00	9060700071400
0.2953			7.500	8.000	146.00	106.00	9060700075000
0.3071			7.800	8.000	146.00	106.00	9060700078000
0.3126		5/16	7.940	8.000	146.00	106.00	9060700079400
0.3150			8.000	8.000	146.00	106.00	9060700080000
0.3280		21/64	8.330	10.000	175.00	130.00	9060700083300
0.3346			8.500	10.000	175.00	130.00	9060700085000
0.3437		11/32	8.730	10.000	175.00	130.00	9060700087300
0.3543			9.000	10.000	175.00	130.00	9060700090000

Dec. inch	Diameter (d1)		d2 mm	l1 mm	l2 mm	EDP #	
	Fract. inch	Wire / letter					
0.3594		23/64	9.130	10.000	175.00	130.00	9060700091300
0.3740			9.500	10.000	175.00	130.00	9060700095000
0.3748		3/8	9.520	10.000	175.00	130.00	9060700095200
0.3937			10.000	10.000	175.00	130.00	9060700100000
0.4016			10.200	12.000	209.00	159.00	9060700102000
0.4063		13/32	10.320	12.000	209.00	159.00	9060700103200
0.4134			10.500	12.000	209.00	159.00	9060700105000
0.4220		27/64	10.720	12.000	209.00	159.00	9060700107200
0.4331			11.000	12.000	209.00	159.00	9060700110000
0.4374		7/16	11.110	12.000	209.00	159.00	9060700111100
0.4528			11.500	12.000	209.00	159.00	9060700115000
0.4531		29/64	11.510	12.000	209.00	159.00	9060700115100
0.4724			12.000	12.000	209.00	159.00	9060700120000
0.4843		31/64	12.300	14.000	233.00	183.00	9060700123000
0.4921			12.500	14.000	233.00	183.00	9060700125000
0.5000		1/2	12.700	14.000	233.00	183.00	9060700127000
0.5118			13.000	14.000	233.00	183.00	9060700130000
0.5315			13.500	14.000	233.00	183.00	9060700135000
0.5512			14.000	14.000	233.00	183.00	9060700140000
0.5709			14.500	16.000	260.00	207.00	9060700145000
0.5906			15.000	16.000	260.00	207.00	9060700150000
0.6102			15.500	16.000	260.00	207.00	9060700155000
0.6299			16.000	16.000	260.00	207.00	9060700160000
0.6496			16.500	18.000	284.00	231.00	9060700165000
0.6693			17.000	18.000	284.00	231.00	9060700170000
0.6890			17.500	18.000	284.00	231.00	9060700175000
0.7087			18.000	18.000	284.00	231.00	9060700180000
0.7283			18.500	20.000	308.00	255.00	9060700185000
0.7480			19.000	20.000	308.00	255.00	9060700190000
0.7677			19.500	20.000	308.00	255.00	9060700195000
0.7874			20.000	20.000	308.00	255.00	9060700200000

### Alternative Drill Series:

- #5513 Carbide, RT150GG, 10xD, 120 pt, Bright
- #770 Carbide, RT150GG, 10xD, 120 pt, Bright

\*Items listed in red are non-stocked items, and may take 2 - 6 weeks to receive