

Use this number when searching for this item:

## 9065010180000

## Drill, 18mm 5xD, RT 100 R, Carbide, FIREX, Coolant through



## >> Item Info

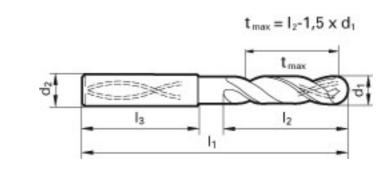
#### EDP# 9065010180000 Series 6501 **Order Code** 18.000 Coating **FIREX Coolant Through** Yes RH**Cutting Direction Drilling Depth** 5xD Carbide **Material** Radius Point **Point Angle** Shank RT 100 R **Tolerance** m7

## >> Features

## >> Suggested Materials

- patented radius point grind
- main cutting edge form straight (after correction)
- Cast Iron

# >> Technical Specs



|                   |          | Cut Ø  | Cut Ø  | Cut Ø | Cut Ø         | Shank Ø | OAL        | Flute Length | Drilling Depth | Drilling Depth | Shank Length |            |        |
|-------------------|----------|--------|--------|-------|---------------|---------|------------|--------------|----------------|----------------|--------------|------------|--------|
| EDP#              | Code No. | d1     | d1     | d1    | d1            | d2      | <b>I</b> 1 | 12           | tmax           | tmax           | 13           | Shank Type | Flutes |
|                   |          | mm     | inch   | frac. | wire / letter | mm      | mm         | mm           | mm             | inch           | mm           |            |        |
| 9065010180<br>000 | 18.000   | 18.000 | 0.7087 |       |               | 18.00   | 143.00     | 93.00        | 66.00          | 2.598          | 48.00        | Straight   | 2      |



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