

Use this number when searching for this item:

9065090085000

Drill, 8.5mm 15xD, RT 100 T, Carbide, TiAlN, Coolant through



>> Item Info

EDP #	9065090085000
Series	6509
Order Code	8.500
Coating	TiAlN
Coolant Through	Yes
Cutting Direction	RH
Drilling Depth	15xD
Material	Carbide
Point Angle	135°
Shank	HA
Type	RT 100 T
Tolerance	h7

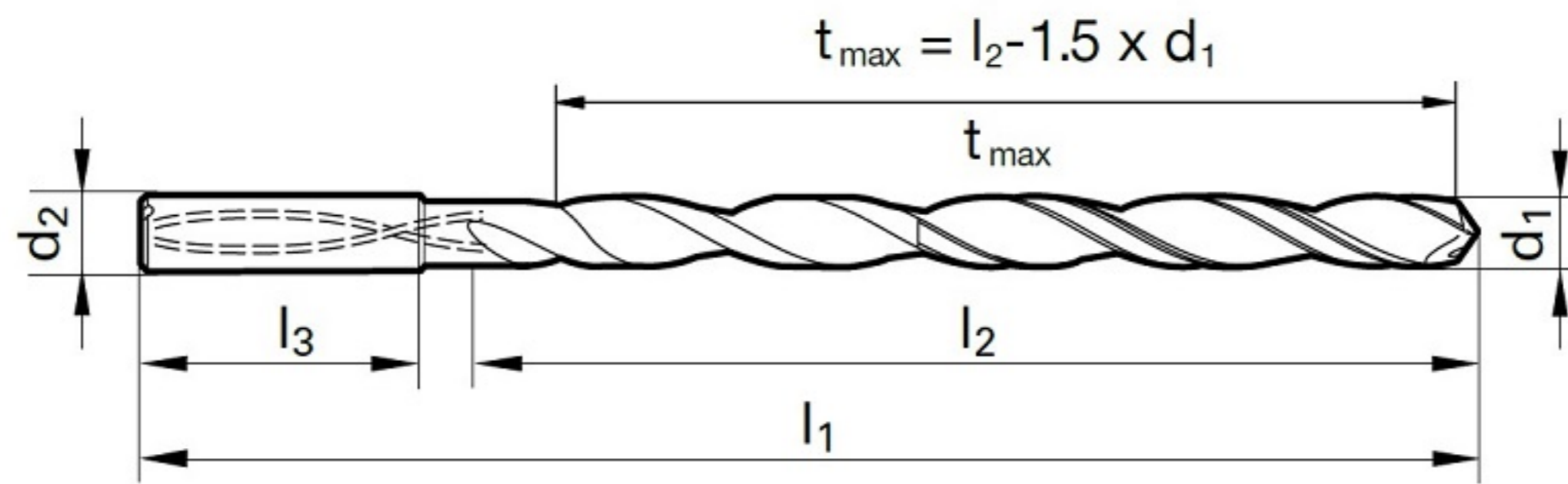
>> Features

- main cutting edge form concave
- optimized flute design
- maximum diameter of coolant ducts
- observe coolant pressure
- double margin

>> Suggested Materials

- Alloyed Steels
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Cast Iron
- Brass
- Copper
- Special Alloys
- Hardened Steels

>> Technical Specs



EDP #	Code No.	Cut Ø	Cut Ø	Cut Ø	Cut Ø	Shank Ø	OAL	Flute Length	Drilling Depth	Drilling Depth	Shank Length	Shank Type	Flutes
		d1	d1	d1	d1	d2	l1	l2	tmax	tmax	l3		
		mm	inch	frac.	wire / letter	mm	mm	mm	mm	inch	mm		
9065090085000	8.500	8.500	0.3346			10.00	204.00	160.00	147.25	5.797	40.00	Straight	2



WARNING:
This product contains Cobalt, a chemical known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov

*** **DISCLAIMER:** Data on this PDF is subject to change at any time without notice.