

Use this number when searching for this item:

### 9065110031000

### Drill, 3.1mm 20xD, RT 100 T, Carbide, TiAIN, Coolant through



#### >> Item Info

EDP#	9065110031000
Series	6511
Order Code	3.100
Coating	TiAIN
Coolant Through	Yes
Cutting Direction	RH
Drilling Depth	20xD
Material	Carbide
Point Angle	135°
Shank	НА
Туре	RT 100 T
Tolerance	h7

### >> Features

- - Gataroo
- optimized flute design
- maximum diameter of coolant ducts

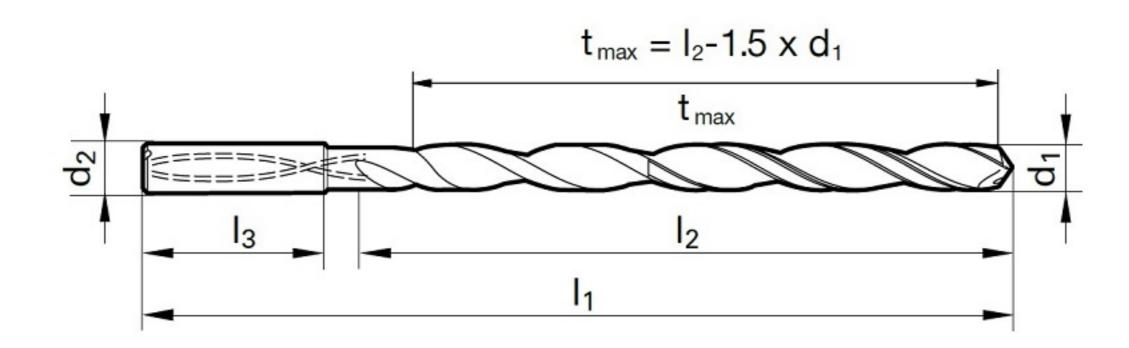
- main cutting edge form concave

- observe coolant pressure
- double margin

# >> Suggested Materials

- Alloyed Steels
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Cast Iron
- Brass
- Copper
- Special Alloys
- Hardened Steels

# >> Technical Specs



		Cut Ø	Cut Ø	Cut Ø	Cut Ø	Shank Ø	OAL	Flute Length	Drilling Depth	Drilling Depth	Shank Length		
EDP#	Code No.	d1	d1	d1	d1	d2	l1	12	tmax	tmax	13	Shank Type	Flutes
		mm	inch	frac.	wire / letter	mm	mm	mm	mm	inch	mm		
9065110031 000	3.100	3.100	0.1220			6.00	123.00	83.00	78.35	3.085	36.00	Straight	2



<sup>\*\*\*</sup> **DISCLAIMER:** Data on this PDF is subject to change at any time without notice.