Use this number when searching for this item:

9065110075400 Drill, 19/64 20xD, RT 100 T, Carbide, TiAIN, Coolant through



>> Item Info

EDP #	9065110075400
Series	6511
Order Code	7.540
Coating	TiAIN
Coolant Through	Yes
Cutting Direction	RH
Drilling Depth	20xD
Material	Carbide
Point Angle	135°
Shank	HA
Туре	RT 100 T

>> Features

- main cutting edge form concave
- optimized flute design
- maximum diameter of coolant ducts
- observe coolant pressure
- double margin

>> Suggested Materials

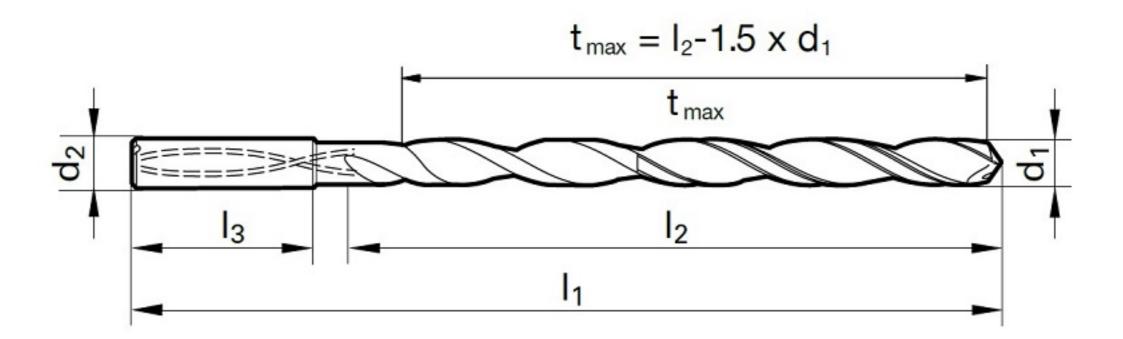
GUHRING

- Alloyed Steels
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Cast Iron
- Brass
- Copper
- Special Alloys
- Hardened Steels

Tolerance

h7

>> Technical Specs



		Cut Ø	Cut Ø	Cut Ø	Cut Ø	Shank Ø	OAL	Flute Length	Drilling Depth	Drilling Depth	Shank Length		
EDP #	Code No.	d1	d1	d1	d1	d2	11	12	tmax	tmax	13	Shank Type	Flutes
		mm	inch	frac.	wire / letter	mm	mm	mm	mm	inch	mm		
9065110075 400	7.540	7.540	0.2969	19/64		8.00	223.00	183.00	171.69	6.759	36.00	Straight	2



*** **DISCLAIMER:** Data on this PDF is subject to change at any time without notice.

WARNING: This product contains Cobalt, a chemical known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov