

Use this number when searching for this item:

## 9065130042000

### Drill, 4.2mm 30xD, RT 100 T, Carbide, TiAlN, Coolant through



#### >> Item Info

EDP #	9065130042000
Series	6513
Order Code	4.200
Coating	TiAlN
Coolant Through	Yes
Cutting Direction	RH
Drilling Depth	30xD
Material	Carbide
Point Angle	135°
Shank	HA
Type	RT 100 T
Tolerance	h7

#### >> Features

- main cutting edge form concave
- optimized flute design
- maximum diameter of coolant ducts
- observe coolant pressure
- double margin

#### >> Suggested Materials

- Alloyed Steels
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Cast Iron
- Brass
- Copper
- Special Alloys
- Hardened Steels

#### >> Technical Specs



EDP #	Code No.	Cut Ø	Cut Ø	Cut Ø	Cut Ø	Shank Ø	OAL	Flute Length	Drilling Depth	Drilling Depth	Shank Length	Shank Type	Flutes
		d1	d1	d1	d1	d2	l1	l2	tmax	tmax	l3		
		mm	inch	frac.	wire / letter	mm	mm	mm	mm	inch	mm		
9065130042000	4.200	4.200	0.1654			6.00	208.00	168.00	161.70	6.366	36.00	Straight	2



**WARNING:**  
This product contains Cobalt, a chemical known to the State of California to cause cancer. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

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