

Use this number when searching for this item:

9065130075400

Drill, 19/64 30xD, RT 100 T, Carbide, TiAIN, Coolant through



>> Item Info

EDP#	9065130075400
Series	6513
Order Code	7.540
Coating	TiAIN
Coolant Through	Yes
Cutting Direction	RH
Drilling Depth	30xD
Material	Carbide
Point Angle	135°
Shank	НА
Туре	RT 100 T
Tolerance	h7

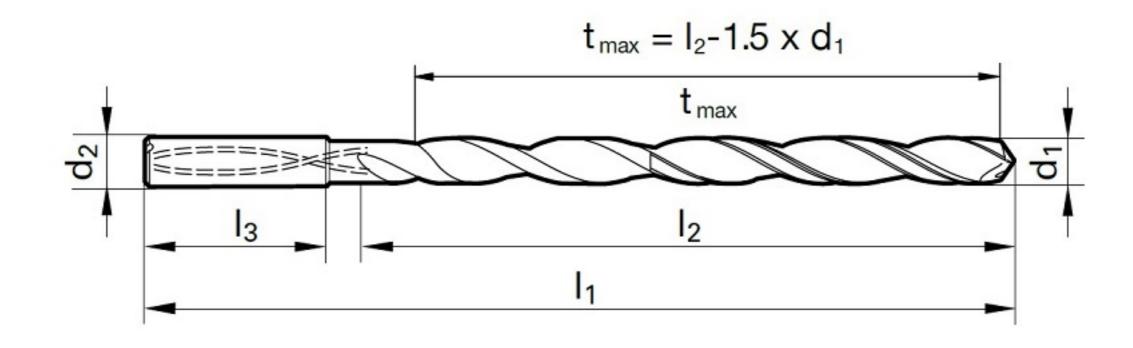
>> Features

- main cutting edge form concave
- optimized flute design
- maximum diameter of coolant ducts
- observe coolant pressure
- double margin

>> Suggested Materials

- Alloyed Steels
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Cast Iron
- Brass
- Copper
- Special Alloys
- Hardened Steels

>> Technical Specs



		Cut Ø	Cut Ø	Cut Ø	Cut Ø	Shank Ø	OAL	Flute Length	Drilling Depth	Drilling Depth	Shank Length		
EDP#	Code No.	d1	d1	d1	d1	d2	l1	12	tmax	tmax	13	Shank Type	Flutes
		mm	inch	frac.	wire / letter	mm	mm	mm	mm	inch	mm		
9065130075 400	7.540	7.540	0.2969	19/64		8.00	303.00	263.00	251.69	9.909	36.00	Straight	2



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