

Use this number when searching for this item:

9065130075400

Drill, 19/64 30xD, RT 100 T, Carbide, TiAlN, Coolant through



>> Item Info

EDP #	9065130075400
Series	6513
Order Code	7.540
Coating	TiAlN
Coolant Through	Yes
Cutting Direction	RH
Drilling Depth	30xD
Material	Carbide
Point Angle	135°
Shank	HA
Type	RT 100 T
Tolerance	h7

>> Features

- main cutting edge form concave
- optimized flute design
- maximum diameter of coolant ducts
- observe coolant pressure
- double margin

>> Suggested Materials

- Alloyed Steels
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Cast Iron
- Brass
- Copper
- Special Alloys
- Hardened Steels

>> Technical Specs



EDP #	Code No.	Cut Ø	Cut Ø	Cut Ø	Cut Ø	Shank Ø	OAL	Flute Length	Drilling Depth	Drilling Depth	Shank Length	Shank Type	Flutes
		d1	d1	d1	d1	d2	l1	l2	tmax	tmax	l3		
		mm	inch	frac.	wire / letter	mm	mm	mm	mm	inch	mm		
9065130075400	7.540	7.540	0.2969	19/64		8.00	303.00	263.00	251.69	9.909	36.00	Straight	2



WARNING:
This product contains Cobalt, a chemical known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov

*** **DISCLAIMER:** Data on this PDF is subject to change at any time without notice.