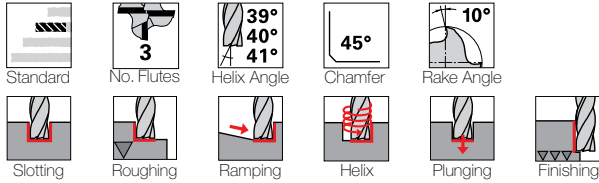


# RF 100 A (3-Flute) - Metric - Standard Length



## center cutting



Tool material

**Solid Carbide**

Surface finish

bright

Series

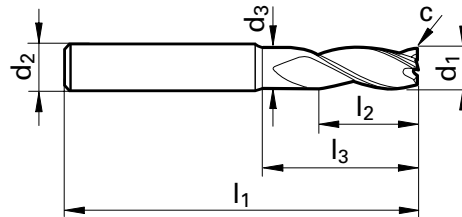
**3472**

**6702**

Application group	Material examples	Ideal for
<b>P</b>	Steel	—
<b>M</b>	Stainless steel	—
<b>K</b>	Cast iron	—
<b>N</b>	Aluminum	●
<b>S</b>	Ni / Ti alloys	—
<b>H</b>	Hardened steel	—

●=Optimal ○=Secondary

Speed and Feed data found on page 294



d1 e8	d2 h6	d3	l1	l2	l3	c	No. of Flutes	Code no.	EDP Number	
mm	mm	mm	mm	mm	mm	mm x 45°				
3.000	6.000	2.800	57.00	8.00	15.00	0.03	3	3.000	9034720030000	9067020030000
4.000	6.000	3.800	57.00	11.00	18.00	0.04	3	4.000	9034720040000	9067020040000
5.000	6.000	4.800	57.00	13.00	18.00	0.05	3	5.000	9034720050000	9067020050000
6.000	6.000	5.700	57.00	13.00	20.00	0.06	3	6.000	9034720060000	9067020060000
8.000	8.000	7.700	63.00	19.00	26.00	0.08	3	8.000	9034720080000	9067020080000
10.000	10.000	9.500	72.00	22.00	30.00	0.10	3	10.000	9034720100000	9067020100000
12.000	12.000	11.500	83.00	26.00	36.00	0.12	3	12.000	9034720120000	9067020120000
16.000	16.000	15.500	92.00	32.00	42.00	0.16	3	16.000	9034720160000	9067020160000
20.000	20.000	19.500	104.00	38.00	52.00	0.20	3	20.000	9034720200000	9067020200000