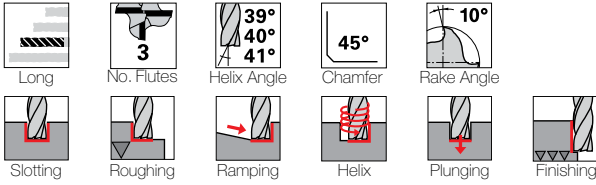


RF 100 A (3-Flute) - Metric - Long Length



center cutting



Tool material

Solid Carbide

Surface finish

bright

Series

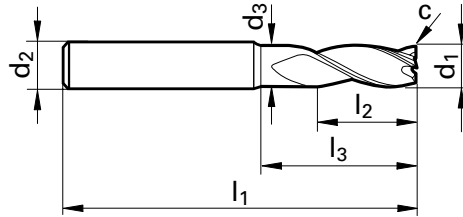
3473

6703

Application group	Material examples	Ideal for
P	Steel	—
M	Stainless steel	—
K	Cast iron	—
N	Aluminum	●
S	Ni / Ti alloys	—
H	Hardened steel	—

●=Optimal ○=Secondary

Speed and Feed data found on page 294



d1 e8	d2 h6	d3	l1	l2	l3	c	No. of Flutes	Code no.	EDP Number	
mm	mm	mm	mm	mm	mm	mm x 45°				
6.000	6.000	5.700	65.00	13.00	28.00	0.06	3	6.000	9034730060000	9067030060000
8.000	8.000	7.700	75.00	19.00	38.00	0.08	3	8.000	9034730080000	9067030080000
10.000	10.000	9.500	80.00	22.00	38.00	0.10	3	10.000	9034730100000	9067030100000
12.000	12.000	11.500	93.00	26.00	46.00	0.12	3	12.000	9034730120000	9067030120000
16.000	16.000	15.500	108.00	32.00	58.00	0.16	3	16.000	9034730160000	9067030160000
20.000	20.000	19.500	126.00	38.00	74.00	0.20	3	20.000	9034730200000	9067030200000