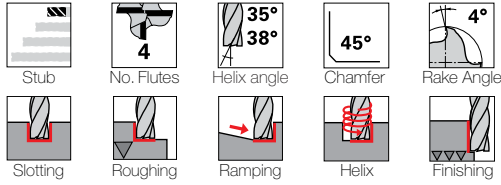


RF 100 U (4-flute) - Metric - Stub Length



center cutting



Tool material

Solid Carbide

Surface finish

FIREX®

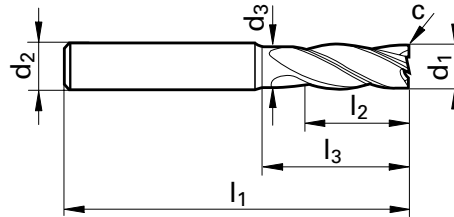
Series

6706

3731

Application group	Material examples	Ideal for
P	Steel	●
M	Stainless steel	○
K	Cast iron	●
N	Aluminum	—
S	Ni / Ti alloys	○
H	Hardened steel	○

●=Optimal ○=Secondary



Speed and Feed data found on page 294

d1 h10	d2 h6	d3	l1	l2	l3	c	No. of Flutes	Code no.	EDP Number	
mm	mm	mm	mm	mm	mm	mm x 45°				
3.000	6.000	2.800	50.00	5.00	12.00	0.10	4	3.000	9067060030000	9037310030000
4.000	6.000	3.800	54.00	8.00	15.00	0.10	4	4.000	9067060040000	9037310040000
5.000	6.000	4.800	54.00	9.00	15.00	0.10	4	5.000	9067060050000	9037310050000
6.000	6.000	5.700	54.00	10.00	17.00	0.15	4	6.000	9067060060000	9037310060000
8.000	8.000	7.700	58.00	12.00	21.00	0.15	4	8.000	9067060080000	9037310080000
10.000	10.000	9.500	66.00	14.00	24.00	0.20	4	10.000	9067060100000	9037310100000
12.000	12.000	11.500	73.00	16.00	26.00	0.20	4	12.000	9067060120000	9037310120000
14.000	14.000	13.500	75.00	18.00	28.00	0.25	4	14.000	9067060140000	9037310140000
16.000	16.000	15.500	82.00	22.00	32.00	0.35	4	16.000	9067060160000	9037310160000
18.000	18.000	17.500	84.00	24.00	34.00	0.40	4	18.000	9067060180000	9037310180000
20.000	20.000	19.500	92.00	26.00	40.00	0.45	4	20.000	9067060200000	9037310200000