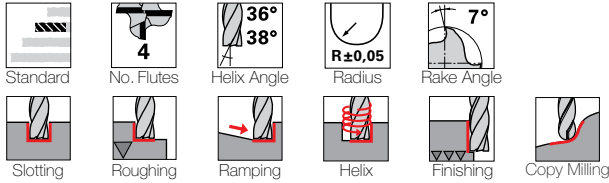


# RF 100 VA Ball Nose (4-flute) - Metric - Standard Length

a

## center cutting



Tool material

**Solid Carbide**

Surface finish

nano-AT™

Series

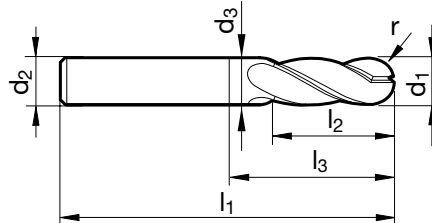
**6707**

**6708**

Application group	Material examples	Ideal for
<b>P</b>	Steel	●
<b>M</b>	Stainless steel	●
<b>K</b>	Cast iron	○
<b>N</b>	Aluminum	—
<b>S</b>	Ni / Ti alloys	●
<b>H</b>	Hardened steel	—

●=Optimal    ○=Secondary

Speed and Feed data found on page 294



d1 h10	d2 h6	d3	l1	l2	l3	No. of Flutes	Code no.	EDP Number	
mm	mm	mm	mm	mm	mm				
4.000	6.000	3.800	57.00	11.00	18.00	4	4.000	9067070040000	9067080040000
5.000	6.000	4.800	57.00	13.00	18.00	4	5.000	9067070050000	9067080050000
6.000	6.000	5.700	57.00	13.00	20.00	4	6.000	9067070060000	9067080060000
8.000	8.000	7.700	63.00	19.00	26.00	4	8.000	9067070080000	9067080080000
10.000	10.000	9.500	72.00	22.00	30.00	4	10.000	9067070100000	9067080100000
12.000	12.000	11.500	83.00	26.00	36.00	4	12.000	9067070120000	9067080120000
16.000	16.000	15.500	92.00	32.00	42.00	4	16.000	9067070160000	9067080160000
20.000	20.000	19.500	104.00	38.00	52.00	4	20.000	9067070200000	9067080200000
25.000	25.000	24.000	121.00	45.00	63.00	4	25.000	9067070250000	9067080250000