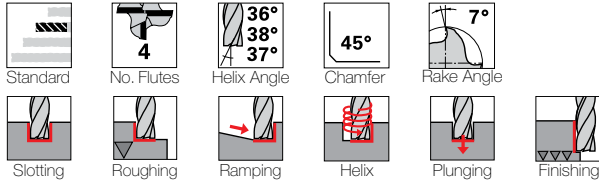


# RF 100 DIVER (4-flute) - Metric - Standard Length



## center cutting



Tool material

**Solid Carbide**

Surface finish

nano-Si®

Series

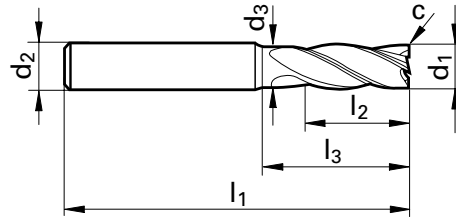
**6737**

**6736**

Application group	Material examples	Ideal for
<b>P</b>	Steel	●
<b>M</b>	Stainless steel	●
<b>K</b>	Cast iron	●
<b>N</b>	Aluminum	○
<b>S</b>	Ni / Ti alloys	●
<b>H</b>	Hardened steel	—

●=Optimal    ○=Secondary

Speed and Feed data found on page 290



d1 h10 mm	d2 h6 mm	d3 mm	l1 mm	l2 mm	l3 mm	c mm x 45°	No. of Flutes	Code no.	EDP Number	
									4.000	6.000
5.000	6.000	4.800	57.00	13.00	18.00	0.05	4	5.000	9067370050000	9067360050000
5.700	6.000	5.500	57.00	13.00	20.00	0.06	4	5.700	9067370057000	9067360057000
6.000	6.000	5.700	57.00	13.00	20.00	0.06	4	6.000	9067370060000	9067360060000
7.700	8.000	7.400	63.00	19.00	26.00	0.08	4	7.700	9067370077000	9067360077000
8.000	8.000	7.700	63.00	19.00	26.00	0.08	4	8.000	9067370080000	9067360080000
9.700	10.000	9.400	72.00	22.00	30.00	0.10	4	9.700	9067370097000	9067360097000
10.000	10.000	9.500	72.00	22.00	30.00	0.10	4	10.000	9067370100000	9067360100000
11.700	12.000	11.200	83.00	26.00	36.00	0.12	4	11.700	9067370117000	9067360117000
12.000	12.000	11.500	83.00	26.00	36.00	0.12	4	12.000	9067370120000	9067360120000
13.700	14.000	13.200	83.00	26.00	36.00	0.14	4	13.700	9067370137000	9067360137000
14.000	14.000	13.500	83.00	26.00	36.00	0.14	4	14.000	9067370140000	9067360140000
15.600	16.000	15.100	92.00	32.00	42.00	0.16	4	15.600	9067370156000	9067360156000
16.000	16.000	15.500	92.00	32.00	42.00	0.16	4	16.000	9067370160000	9067360160000
19.500	20.000	19.000	104.00	38.00	52.00	0.20	4	19.500	9067370195000	9067360195000
20.000	20.000	19.500	104.00	38.00	52.00	0.20	4	20.000	9067370200000	9067360200000