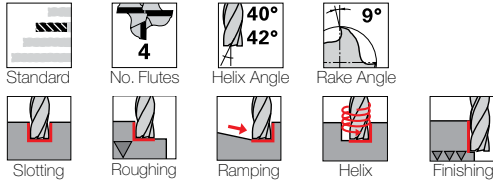


RF 100 F 90° (4-flute) - Metric - Standard Length



center cutting



Tool material

Solid Carbide

Surface finish

nano-A™

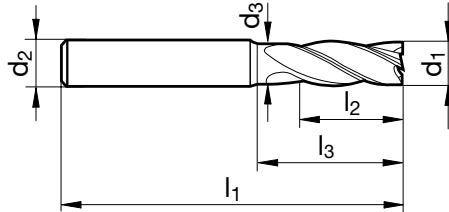
Series

6764

Application group	Material examples	Ideal for
P	Steel	●
M	Stainless steel	●
K	Cast iron	○
N	Aluminum	—
S	Ni / Ti alloys	●
H	Hardened steel	—

●=Optimal ○=Secondary

Speed and Feed data found on page 295



d1 h10	d2 h6	d3	l1	l2	l3	No. of Flutes	Code no.	EDP Number
mm	mm	mm	mm	mm	mm			
3.00	6.00	2.80	57	8	15	4	3.000	9067640030000
4.00	6.00	3.80	57	11	18	4	4.000	9067640040000
5.00	6.00	4.80	57	13	18	4	5.000	9067640050000
6.00	6.00	5.70	57	13	20	4	6.000	9067640060000
8.00	8.00	7.70	63	19	26	4	8.000	9067640080000
10.00	10.00	9.50	72	22	30	4	10.000	9067640100000
12.00	12.00	11.50	83	26	36	4	12.000	9067640120000
16.00	16.00	15.50	92	32	42	4	16.000	9067640160000
20.00	20.00	19.50	104	38	52	4	20.000	9067640200000