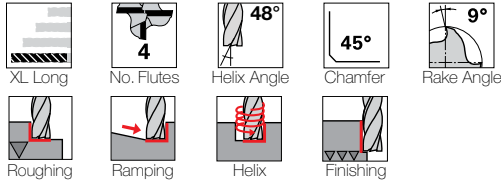


RF 100 Speed (4-flute) - Inch - XL Long Length

a

center cutting - with chip breaker



Tool material

Solid Carbide

Surface finish

nano-A™

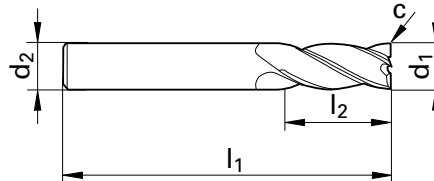
Series

6774

Application group	Material examples	Ideal for
P	Steel	●
M	Stainless steel	●
K	Cast iron	—
N	Aluminum	—
S	Ni / Ti alloys	●
H	Hardened steel	—

●=Optimal ○=Secondary

Speed and Feed data found on page 281



d1 h10	d2 h6	l1	l2	c	No. of Flutes	Code no.	EDP Number
inch	inch	inch	inch	inch x 45°			
3/16	3/16	2 1/2	3/4	0.002	4	4.760	9067740047600
1/4	1/4	3	1	0.002	4	6.350	9067740063500
5/16	5/16	3	1 1/4	0.004	4	7.940	9067740079400
3/8	3/8	3 1/2	1 1/2	0.005	4	9.520	9067740095200
1/2	1/2	4 1/2	2	0.006	4	12.700	9067740127000
5/8	5/8	5	2 1/4	0.007	4	15.870	9067740158700
3/4	3/4	5	2 1/2	0.009	4	19.050	9067740190500