

# RF 100 A 90° (3-flute) - Inch - Standard Length



## center cutting



Standard



No. Flutes



Helix Angle



Rake Angle



Slotting



Roughing



Ramping



Helix



Plunging



Finishing



HA



HB

Tool material

**Solid Carbide**

Surface finish

bright

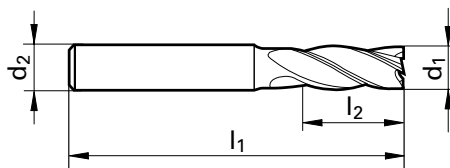
Series

**6775**

Application group	Material examples	Ideal for
<b>P</b>	Steel	—
<b>M</b>	Stainless steel	—
<b>K</b>	Cast iron	—
<b>N</b>	Aluminum	●
<b>S</b>	Titanium alloys	—
<b>H</b>	Hardened steel	—

●=Optimal ○=Secondary

Speed and Feed data found on page 282



d1 h10	d2 h6	l1	l2	No. of Flutes	Code no.	EDP Number
inch	inch	inch	inch			
1/8	1/8	2	1/2	3	3.170	9067750031700
3/16	3/16	2	5/8	3	4.760	9067750047600
1/4	1/4	2 1/2	3/4	3	6.350	9067750063500
5/16	5/16	2 1/2	13/16	3	7.940	9067750079400
3/8	3/8	2 1/2	1	3	9.520	9067750095200
1/2	1/2	3 1/2	1 1/4	3	12.700	9067750127000
5/8	5/8	3 1/2	1 1/4	3	15.870	9067750158700
3/4	3/4	4	1 1/2	3	19.050	9067750190500