

RF 100 SF 90° (5-flute) - Inch - Standard Length

a

center cutting



Standard



No. Flutes



Helix Angle



Rake Angle



Finishing



HA



HB

Tool material

Solid Carbide

Surface finish

nano-A™

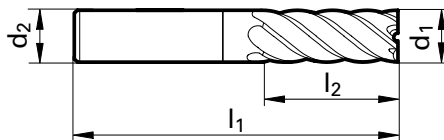
Series

6776

Application group	Material examples	Ideal for
P	Steel	●
M	Stainless steel	●
K	Cast iron	●
N	Aluminum	—
S	Ni / Ti alloys	●
H	Hardened steel	—

●=Optimal ○=Secondary

Speed and Feed data found on page 282



d1 h10	d2 h6	l1	l2	No. of Flutes	Code no.	EDP Number
mm	mm	mm	mm			
3/16	3/16	2	5/8	5	4.760	9067760047600
1/4	1/4	2 1/2	3/4	5	6.350	9067760063500
5/16	5/16	2 1/2	13/16	5	7.940	9067760079400
3/8	3/8	2 1/2	1	5	9.520	9067760095200
1/2	1/2	3 1/2	1 1/4	5	12.700	9067760127000
5/8	5/8	3 1/2	1 1/4	5	15.870	9067760158700
3/4	3/4	4	1 1/2	5	19.050	9067760190500