

Series 8511

Speeds & Feeds information pg 501

Diameter (d1)							
Dec. inch	Fract. inch	Wire / letter	d2 mm	l1 mm	l2 mm	EDP #	
0.4488			11.400	12.000	118.00	71.00	9085110114000
0.4528			11.500	12.000	118.00	71.00	9085110115000
0.4567			11.600	12.000	118.00	71.00	9085110116000
0.4606			11.700	12.000	118.00	71.00	9085110117000
0.4646			11.800	12.000	118.00	71.00	9085110118000
0.4685			11.900	12.000	118.00	71.00	9085110119000
0.4689	15/32		11.910	12.000	118.00	71.00	9085110119100
0.4724			12.000	12.000	118.00	71.00	9085110120000
0.4803			12.200	14.000	124.00	77.00	9085110122000
0.4921			12.500	14.000	124.00	77.00	9085110125000
0.5000	1/2		12.700	14.000	124.00	77.00	9085110127000
0.5039			12.800	14.000	124.00	77.00	9085110128000
0.5118			13.000	14.000	124.00	77.00	9085110130000
0.5236			13.300	14.000	124.00	77.00	9085110133000
0.5315			13.500	14.000	124.00	77.00	9085110135000
0.5394			13.700	14.000	124.00	77.00	9085110137000
0.5512			14.000	14.000	124.00	77.00	9085110140000
0.5591			14.200	16.000	133.00	83.00	9085110142000
0.5626	9/16		14.290	16.000	133.00	83.00	9085110142900
0.5630			14.300	16.000	133.00	83.00	9085110143000
0.5709			14.500	16.000	133.00	83.00	9085110145000
0.5787			14.700	16.000	133.00	83.00	9085110147000
0.5906			15.000	16.000	133.00	83.00	9085110150000
0.5984			15.200	16.000	133.00	83.00	9085110152000

Diameter (d1)							
Dec. inch	Fract. inch	Wire / letter	d2 mm	l1 mm	l2 mm	EDP #	
0.6024			15.300	16.000	133.00	83.00	9085110153000
0.6102			15.500	16.000	133.00	83.00	9085110155000
0.6181			15.700	16.000	133.00	83.00	9085110157000
0.6299			16.000	16.000	133.00	83.00	9085110160000
0.6417			16.300	18.000	143.00	93.00	9085110163000
0.6496			16.500	18.000	143.00	93.00	9085110165000
0.6654			16.900	18.000	143.00	93.00	9085110169000
0.6693			17.000	18.000	143.00	93.00	9085110170000
0.6811			17.300	18.000	143.00	93.00	9085110173000
0.6890			17.500	18.000	143.00	93.00	9085110175000
0.7087			18.000	18.000	143.00	93.00	9085110180000
0.7283			18.500	20.000	153.00	101.00	9085110185000
0.7441			18.900	20.000	153.00	101.00	9085110189000
0.7480			19.000	20.000	153.00	101.00	9085110190000
0.7500	3/4		19.050	20.000	153.00	101.00	9085110190500
0.7598			19.300	20.000	153.00	101.00	9085110193000
0.7677			19.500	20.000	153.00	101.00	9085110195000
0.7874			20.000	20.000	153.00	101.00	9085110200000

Alternative Drill Series:

- #5511 Carbide, RT100, 5xD, 140 U pt, FIREX®
- #2479 Carbide, RT100, 5xD, 140 U pt, nano-FIREX®
- #1662, Carbide, RT100, 5xD, 140 F pt, TiN