

Use this number when searching for this item:

## 9085200091300

#### Drill, 23/64 3xD, RT 100 HF, Carbide, nano-Si, Coolant through



#### >> Item Info

EDP#	9085200091300
Series	8520
Order Code	9.130
Coating	nano-Si
Coolant Through	Yes
Cutting Direction	RH
Drilling Depth	3xD
Material	Carbide
Point Angle	140°
Shank	HA
Туре	RT 100 HF
Tolerance	m7

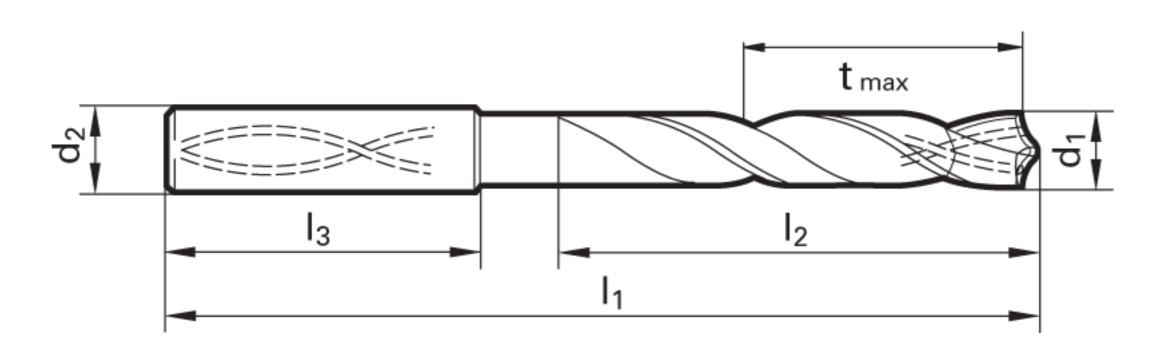
### >> Features

>> Suggested Materials

- relieved cone
- main cutting edge is slightly concave
- optimized cutting geometry
- double margin

- Tool Steels
- Ti and Ti-alloys
- Special Alloys
- Hardened Steels

# >> Technical Specs



		Cut Ø	Cut Ø	Cut Ø	Cut Ø	Shank Ø	OAL	Flute Length	Drilling Depth	Drilling Depth	Shank Length		
EDP#	Code No.	d1	d1	d1	d1	d2	l1	12	tmax	tmax	13	Shank Type	Flutes
		mm	inch	frac.	wire / letter	mm	mm	mm	mm	inch	mm		
9085200091 300	9.130	9.130	0.3594	23/64		10.00	89.00	47.00	33.31	1.311	40.00	Straight	2



<sup>\*\*\*</sup> **DISCLAIMER:** Data on this PDF is subject to change at any time without notice.