9085210036000
Drill, 3.6mm 5xD, RT 100 HF, Carbide, nano-Si, Coolant through

| s>ltem |  | >> Features | $\gg$ Sugg |
| :---: | :---: | :---: | :---: |
| EDP \# | 9085210036000 | - relieved cone | - Tool Steels |
| Series | 8521 | - main cutting edge is slightly concave | - Ti and Ti-alloys |
| Order Code | 3.600 | - optimized cutting geometry | - Special Alloys |
| Coating | nano-Si | - double margin | - Hardened Steels |
| Coolant Through | Yes |  |  |
| Cutting Direction | RH |  |  |
| Drilling Depth | $5 \times D$ |  |  |
| Material | Carbide |  |  |
| Point Angle | $140^{\circ}$ |  |  |
| Shank | HA |  |  |
| Type | RT 100 HF |  |  |
| Tolerance | m7 |  |  |

## >> Technical Specs



|  |  | Cut $\varnothing$ | Cut $\varnothing$ | Cut $\varnothing$ | Cut $\varnothing$ | Shank Ø | OAL | Flute Length | Drilling Depth | Drilling Depth | Shank Length |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| EDP \# | Code No. | d1 | d1 | d1 | d1 | d2 | 11 | 12 | tmax | tmax | 13 | Shank Type | Flutes |
|  |  | mm | inch | frac. | wire / letter | mm | mm | mm | mm | inch | mm |  |  |
| $\begin{gathered} 9085210036 \\ 000 \end{gathered}$ | 3.600 | 3.600 | 0.1417 |  |  | 6.00 | 66.00 | 28.00 | 22.60 | 0.890 | 36.00 | Straight | 2 |

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*** DISCLAIMER: Data on this PDF is subject to change at any time without notice.
WARNING:
This product contains Cobalt, a chemical known to the State of
California to cause cancer. For more information go to
www.P65Warnings.ca.gov

