Use this number when searching for this item:

9085210042000 Drill, 4.2mm 5xD, RT 100 HF, Carbide, nano-Si, Coolant through



>> Item Info

EDP #	9085210042000
Series	8521
Order Code	4.200
Coating	nano-Si
Coolant Through	Yes
Cutting Direction	RH
Drilling Depth	5xD
Material	Carbide
Point Angle	140°
Shank	HA
Туре	RT 100 HF
Tolerance	m7

- relieved cone

- main cutting edge is slightly concave
- optimized cutting geometry

>> Features

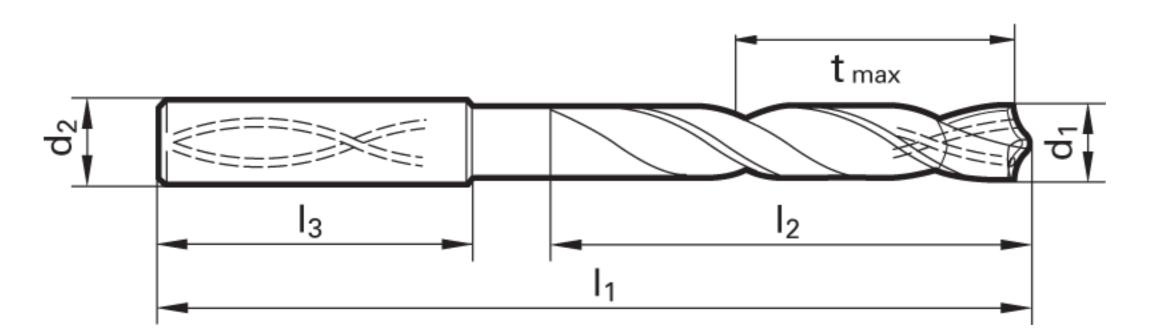
- double margin

>> Suggested Materials

- Tool Steels
- Ti and Ti-alloys
- Special Alloys
- Hardened Steels



>> Technical Specs



		Cut Ø	Cut Ø	Cut Ø	Cut Ø	Shank Ø	OAL	Flute Length	Drilling Depth	Drilling Depth	Shank Length		
EDP #	Code No.	d1	d1	d1	d1	d2	11	12	tmax	tmax	13	Shank Type	Flutes
		mm	inch	frac.	wire / letter	mm	mm	mm	mm	inch	mm		
9085210042 000	4.200	4.200	0.1654			6.00	74.00	36.00	29.70	1.169	36.00	Straight	2



*** **DISCLAIMER:** Data on this PDF is subject to change at any time without notice.

WARNING: This product contains Cobalt, a chemical known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov