Use this number when searching for this item:

# 9085210048000 Drill, #12 5xD, RT 100 HF, Carbide, nano-Si, Coolant through



### >> Item Info

EDP #	9085210048000
Series	8521
Order Code	4.800
Coating	nano-Si
Coolant Through	Yes
Cutting Direction	RH
Drilling Depth	5xD
Material	Carbide
Point Angle	140°
Shank	HA
Туре	RT 100 HF
Tolerance	m7

#### - relieved cone

- main cutting edge is slightly concave
- optimized cutting geometry

>> Features

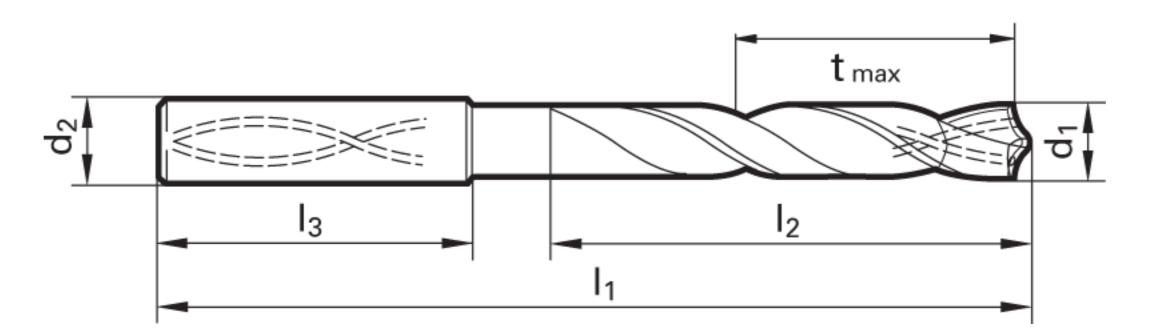
- double margin

## >> Suggested Materials

- Tool Steels
- Ti and Ti-alloys
- Special Alloys
- Hardened Steels



### >> Technical Specs



		Cut Ø	Cut Ø	Cut Ø	Cut Ø	Shank Ø	OAL	Flute Length	Drilling Depth	Drilling Depth	Shank Length		
EDP #	Code No.	d1	d1	d1	d1	d2	11	12	tmax	tmax	13	Shank Type	Flutes
		mm	inch	frac.	wire / letter	mm	mm	mm	mm	inch	mm		
9085210048 000	4.800	4.800	0.1890		#12	6.00	82.00	44.00	36.80	1.449	36.00	Straight	2



\*\*\* **DISCLAIMER:** Data on this PDF is subject to change at any time without notice.

WARNING: This product contains Cobalt, a chemical known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov