

Use this number when searching for this item:

9085210119100

Drill, 15/32 5xD, RT 100 HF, Carbide, nano-Si, Coolant through



>> Item Info

EDP#	9085210119100
Series	8521
Order Code	11.910
Coating	nano-Si
Coolant Through	Yes
Cutting Direction	RH
Drilling Depth	5xD
Material	Carbide
Point Angle	140°
Shank	НА
Туре	RT 100 HF
Tolerance	m7

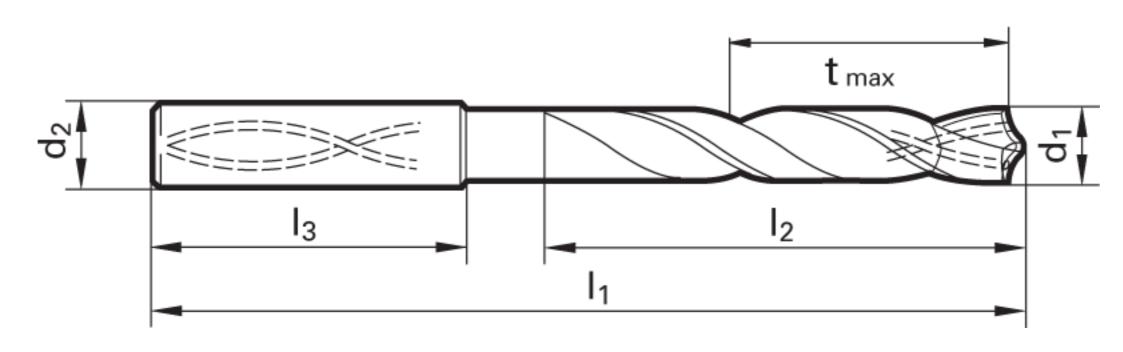
>> Features

>> Suggested Materials

- relieved cone
- main cutting edge is slightly concave
- optimized cutting geometry
- double margin

- Tool Steels
- Ti and Ti-alloys
- Special Alloys
- Hardened Steels

>> Technical Specs



		Cut Ø	Cut Ø	Cut Ø	Cut Ø	Shank Ø	OAL	Flute Length	Drilling Depth	Drilling Depth	Shank Length		
EDP#	Code No.	d1	d1	d1	d1	d2	I1	12	tmax	tmax	13	Shank Type	Flutes
		mm	inch	frac.	wire / letter	mm	mm	mm	mm	inch	mm		
9085210119 100	11.910	11.910	0.4689	15/32		12.00	118.00	71.00	53.14	2.092	45.00	Straight	2



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