

Use this number when searching for this item:

## 9085220055000

#### Drill, 5.5mm 7xD, RT 100 HF, Carbide, nano-Si, Coolant through



### >> Item Info

EDP#	9085220055000
Series	8522
Order Code	5.500
Coating	nano-Si
Coolant Through	Yes
<b>Cutting Direction</b>	RH
Drilling Depth	7xD
Material	Carbide
Point Angle	140°
Shank	НА
Туре	RT 100 HF
Tolerance	m7

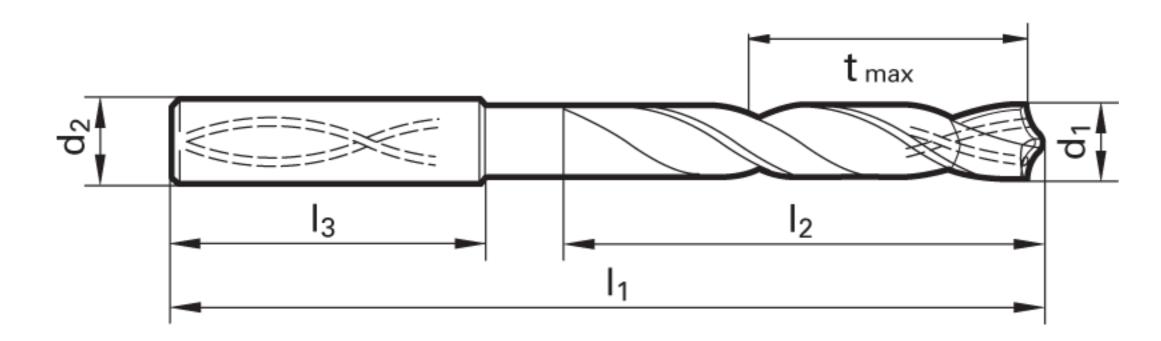
#### >> Features

## >> Suggested Materials

- relieved cone
- main cutting edge is slightly concave
- optimized cutting geometry
- double margin

- Tool Steels
- Ti and Ti-alloys
- Special Alloys
- Hardened Steels

# >> Technical Specs



		Cut Ø	Cut Ø	Cut Ø	Cut Ø	Shank Ø	OAL	Flute Length	Drilling Depth	Drilling Depth	Shank Length		
EDP#	Code No.	d1	d1	d1	d1	d2	I1	12	tmax	tmax	13	Shank Type	Flutes
		mm	inch	frac.	wire / letter	mm	mm	mm	mm	inch	mm		
9085220055	5.500	5.500	0.2165			6.00	97.00	57.00	48.75	1.919	36.00	Straight	2



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