

Use this number when searching for this item:

## 9085220130000

Drill, 13mm 7xD, RT 100 HF, Carbide, nano-Si, Coolant through



#### >> Item Info

EDP #	9085220130000
Series	8522
Order Code	13.000
Coating	nano-Si
Coolant Through	Yes
Cutting Direction	RH
Drilling Depth	7xD
Material	Carbide
Point Angle	140°
Shank	HA
Туре	RT 100 HF
Tolerance	m7

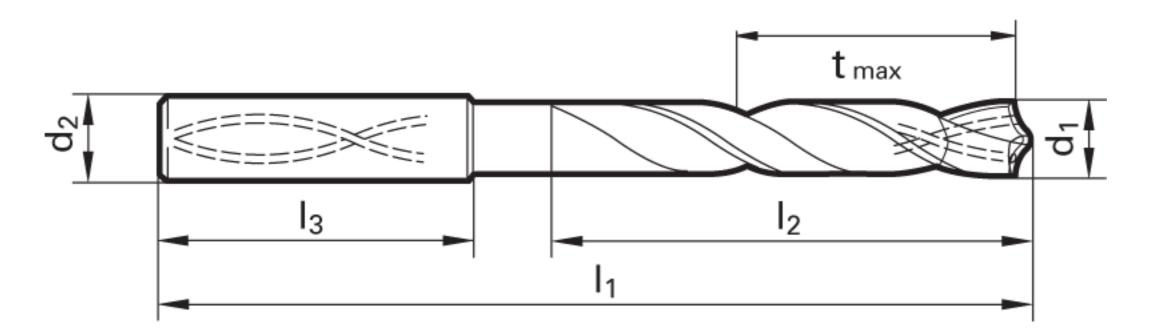
# >> Features

- relieved cone
- main cutting edge is slightly concave
- optimized cutting geometry
- double margin

### >> Suggested Materials

- Tool Steels
- Ti and Ti-alloys
- Special Alloys
- Hardened Steels

# >> Technical Specs



		Cut Ø	Cut Ø	Cut Ø	Cut Ø	Shank Ø	OAL	Flute Length	Drilling Depth	Drilling Depth	Shank Length		
EDP #	Code No.	d1	d1	d1	d1	d2	11	12	tmax	tmax	13	Shank Type	Flutes
		mm	inch	frac.	wire / letter	mm	mm	mm	mm	inch	mm		
9085220130 000	13.000	13.000	0.5118			14.00	182.00	133.00	113.50	4.469	45.00	Straight	2



\*\*\* **DISCLAIMER:** Data on this PDF is subject to change at any time without notice.

#### WARNING: This product contains Cobalt, a chemical known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov