

Use this number when searching for this item:

9085240039700 Drill, 5/32 3xD, RT 100 HF, Carbide, nano-Si



>> Item Info

EDP #	9085240039700
Series	8524
Order Code	3.970
Coating	nano-Si
Coolant Through	No
Cutting Direction	RH
Drilling Depth	3xD
Material	Carbide
Point Angle	140°
Shank	HA
Туре	RT 100 HF
Tolerance	m7

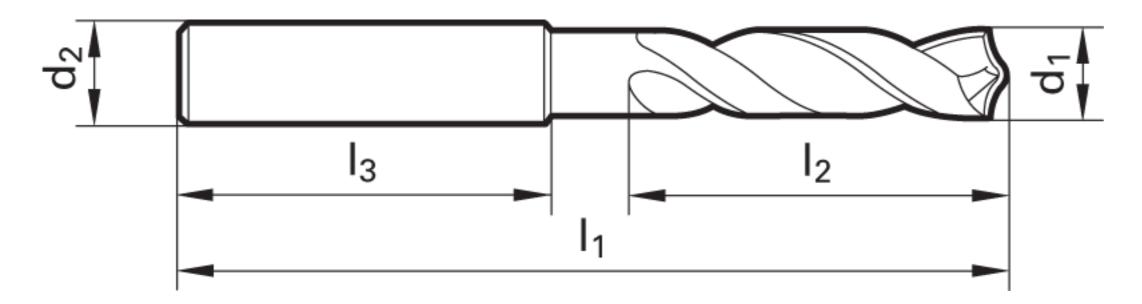
>> Features

- relieved cone
- main cutting edge is slightly concave
- optimized cutting geometry
- double margin

>> Suggested Materials

- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Special Alloys
- Hardened Steels

>> Technical Specs



		Cut Ø	Cut Ø	Cut Ø	Cut Ø	Shank Ø	OAL	Flute Length	Drilling Depth	Drilling Depth	Shank Length		
EDP #	Code No.	d1	d1	d1	d1	d2	11	12	tmax	tmax	13	Shank Type	Flutes
		mm	inch	frac.	wire / letter	mm	mm	mm	mm	inch	mm		
9085240039 700	3.970	3.970	0.1563	5/32		6.00	66.00	24.00	18.05	0.711	36.00	Straight	2



*** **DISCLAIMER:** Data on this PDF is subject to change at any time without notice.

WARNING:

This product contains Cobalt, a chemical known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov