

Use this number when searching for this item:

## 9085240046500

## Drill, 4.65mm 3xD, RT 100 HF, Carbide, nano-Si



## >> Item Info

| EDP#                     | 9085240046500 |
|--------------------------|---------------|
| Series                   | 8524          |
| Order Code               | 4.650         |
| Coating                  | nano-Si       |
| Coolant Through          | No            |
| <b>Cutting Direction</b> | RH            |
| Drilling Depth           | 3xD           |
| Material                 | Carbide       |
| Point Angle              | 140°          |
| Shank                    | НА            |
| Туре                     | RT 100 HF     |
| Tolerance                | m7            |

# >> Features

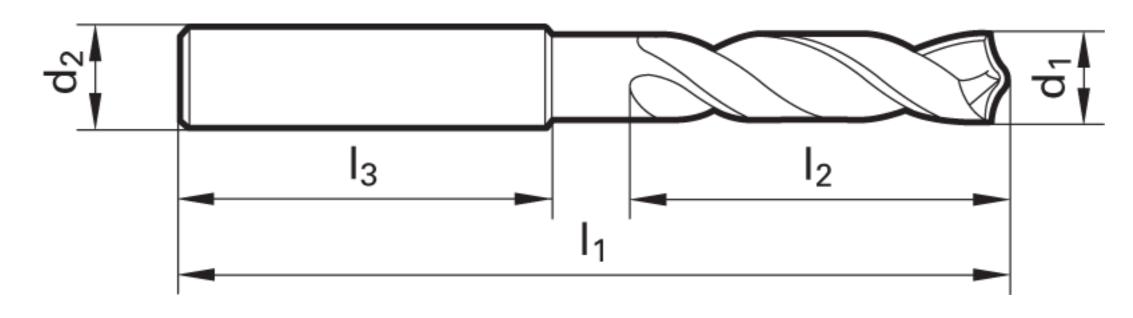
- main cutting edge is slightly concave
- optimized cutting geometry
- double margin

- relieved cone

# >> Suggested Materials

- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Special Alloys
- Hardened Steels

# >> Technical Specs



|                   |          | Cut Ø | Cut Ø  | Cut Ø | Cut Ø         | Shank Ø | OAL   | Flute Length | Drilling Depth | Drilling Depth | Shank Length |            |        |
|-------------------|----------|-------|--------|-------|---------------|---------|-------|--------------|----------------|----------------|--------------|------------|--------|
| EDP#              | Code No. | d1    | d1     | d1    | d1            | d2      | 11    | 12           | tmax           | tmax           | 13           | Shank Type | Flutes |
|                   |          | mm    | inch   | frac. | wire / letter | mm      | mm    | mm           | mm             | inch           | mm           |            |        |
| 9085240046<br>500 | 4.650    | 4.650 | 0.1831 |       |               | 6.00    | 66.00 | 24.00        | 17.03          | 0.670          | 36.00        | Straight   | 2      |



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