

Use this number when searching for this item:

9085240071400

Drill, 9/32 3xD, RT 100 HF, Carbide, nano-Si



>> Item Info

EDP#	9085240071400
Series	8524
Order Code	7.140
Coating	nano-Si
Coolant Through	No
Cutting Direction	RH
Drilling Depth	3xD
Material	Carbide
Point Angle	140°
Shank	HA
Туре	RT 100 HF
Tolerance	m7

>> Features

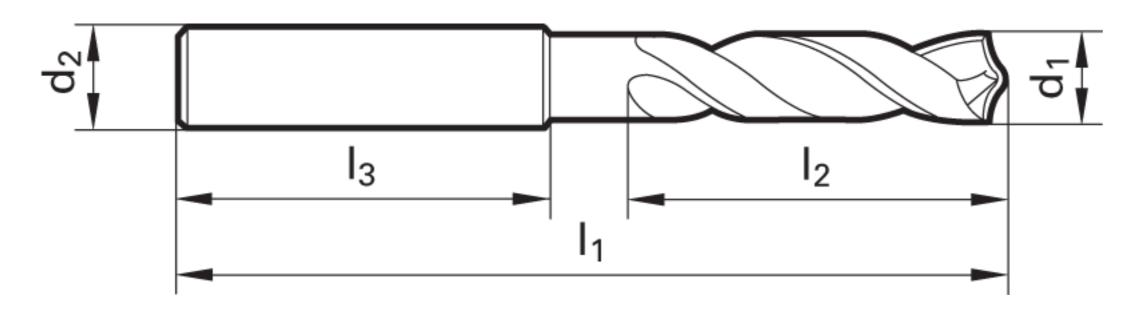
- main cutting edge is slightly concave
- optimized cutting geometry
- double margin

- relieved cone

>> Suggested Materials

- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Special Alloys
- Hardened Steels

>> Technical Specs



		Cut Ø	Cut Ø	Cut Ø	Cut Ø	Shank Ø	OAL	Flute Length	Drilling Depth	Drilling Depth	Shank Length		
EDP#	Code No.	d1	d1	d1	d1	d2	I1	12	tmax	tmax	13	Shank Type	Flutes
		mm	inch	frac.	wire / letter	mm	mm	mm	mm	inch	mm		
9085240071 400	7.140	7.140	0.2811	9/32	К	8.00	79.00	41.00	30.29	1.193	36.00	Straight	2



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