

Use this number when searching for this item:

#### 9085240091300

### Drill, 23/64 3xD, RT 100 HF, Carbide, nano-Si



#### >> Item Info

EDP#	9085240091300
Series	8524
Order Code	9.130
Coating	nano-Si
Coolant Through	No
<b>Cutting Direction</b>	RH
Drilling Depth	3xD
Material	Carbide
Point Angle	140°
Shank	НА
Туре	RT 100 HF
Tolerance	m7

#### >> Features

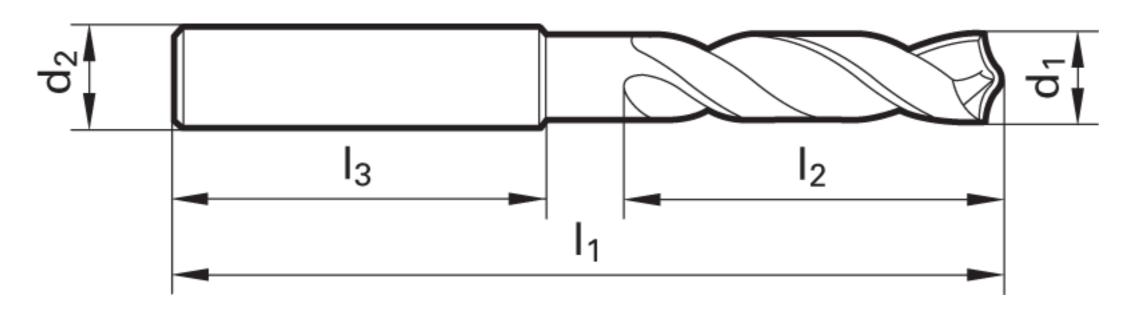
- main cutting edge is slightly concave
- optimized cutting geometry
- double margin

- relieved cone

## >> Suggested Materials

- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Special Alloys
- Hardened Steels

# >> Technical Specs



		Cut Ø	Cut Ø	Cut Ø	Cut Ø	Shank Ø	OAL	Flute Length	Drilling Depth	Drilling Depth	Shank Length		
EDP#	Code No.	d1	d1	d1	d1	d2	I1	12	tmax	tmax	13	Shank Type	Flutes
		mm	inch	frac.	wire / letter	mm	mm	mm	mm	inch	mm		
9085240091 300	9.130	9.130	0.3594	23/64		10.00	89.00	47.00	33.31	1.311	40.00	Straight	2



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