

Use this number when searching for this item:

## 9085240128000

## Drill, 12.8mm 3xD, RT 100 HF, Carbide, nano-Si



#### >> Item Info

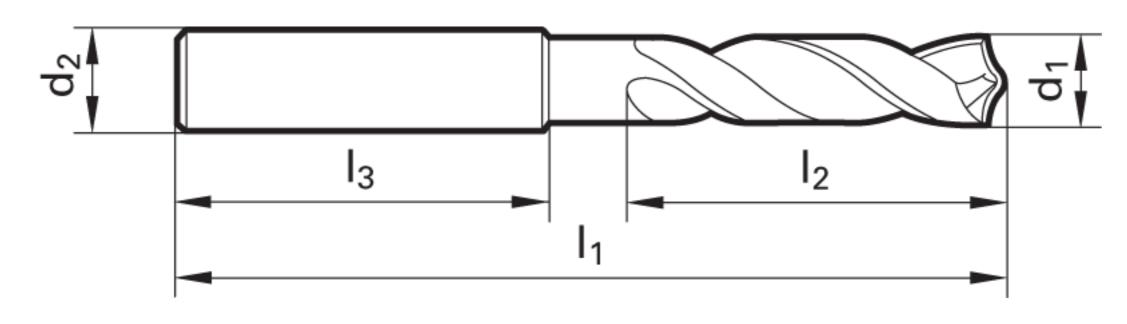
EDP#	9085240128000
Series	8524
Order Code	12.800
Coating	nano-Si
Coolant Through	No
<b>Cutting Direction</b>	RH
Drilling Depth	3xD
Material	Carbide
Point Angle	140°
Shank	НА
Туре	RT 100 HF
Tolerance	m7

### >> Features

- >> Suggested Materials
- relieved cone
- main cutting edge is slightly concave
- optimized cutting geometry
- double margin

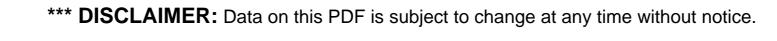
- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Special Alloys
- Hardened Steels

# >> Technical Specs



		Cut Ø	Cut Ø	Cut Ø	Cut Ø	Shank Ø	OAL	Flute Length	Drilling Depth	Drilling Depth	Shank Length		
EDP#	Code No.	d1	d1	d1	d1	d2	I1	I2	tmax	tmax	13	Shank Type	Flutes
		mm	inch	frac.	wire / letter	mm	mm	mm	mm	inch	mm		
9085240128 000	12.800	12.800	0.5039			14.00	107.00	60.00	40.80	1.606	45.00	Straight	2





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