

Use this number when searching for this item:

9085240200000

Drill, 20mm 3xD, RT 100 HF, Carbide, nano-Si



>> Item Info

| EDP# | 9085240200000 |
|--------------------------|---------------|
| Series | 8524 |
| Order Code | 20.000 |
| Coating | nano-Si |
| Coolant Through | No |
| Cutting Direction | RH |
| Drilling Depth | 3xD |
| Material | Carbide |
| Point Angle | 140° |
| Shank | НА |
| Туре | RT 100 HF |
| Tolerance | m7 |

>> Features

- relieved cone
- optimized cutting geometry

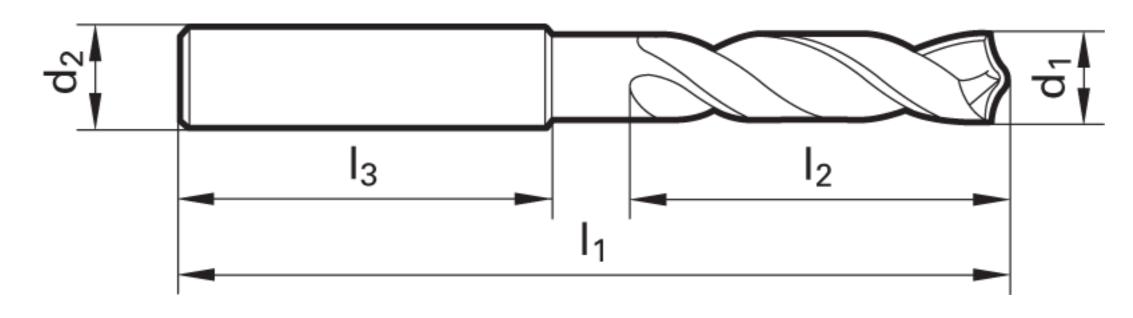
- main cutting edge is slightly concave

- double margin

>> Suggested Materials

- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Special Alloys
- Hardened Steels

>> Technical Specs



| | | Cut Ø | Cut Ø | Cut Ø | Cut Ø | Shank Ø | OAL | Flute Length | Drilling Depth | Drilling Depth | Shank Length | | |
|-------------------|----------|--------|--------|-------|---------------|---------|--------|--------------|----------------|----------------|--------------|------------|--------|
| EDP# | Code No. | d1 | d1 | d1 | d1 | d2 | I1 | 12 | tmax | tmax | 13 | Shank Type | Flutes |
| | | mm | inch | frac. | wire / letter | mm | mm | mm | mm | inch | mm | | |
| 9085240200 000 | 20.000 | 20.000 | 0.7874 | | | 20.00 | 131.00 | 79.00 | 49.00 | 1.929 | 50.00 | Straight | 2 |



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