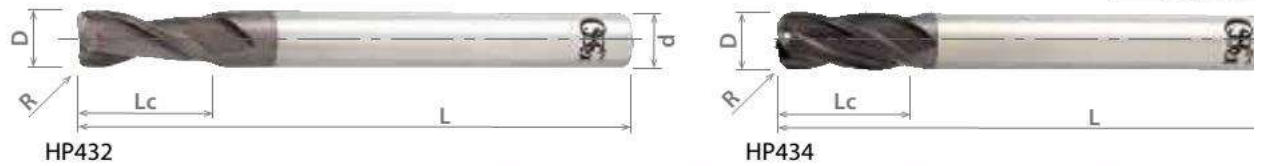


List HP432, HP434

SPEED FEED P1257- 1260	CARBIDE	TiAIN
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2 or 4 Flute, Corner Radius

Milling I
$1/8 \leq D \leq 1$



EDP Number		Mill Dia.	Corner Radius	Overall Length	Length of Cut
List HP432 (2 Flute)	List HP434 (4 Flute)				
TiAIN	TiAIN	D	R	L	Lc
HP432-1251	HP434-1251	1/8	0.015	1-1/2	1/2
HP432-1872	HP434-1872	3/16	0.020	2	5/8
HP432-2502	HP434-2502	1/4	0.020	2-1/2	3/4
HP432-2503	HP434-2503	1/4	0.030	2-1/2	3/4
HP432-3122	HP434-3122	5/16	0.020	2-1/2	13/16
HP432-3123	HP434-3123	5/16	0.030	2-1/2	13/16
HP432-3752	HP434-3752	3/8	0.020	2-1/2	1
HP432-3753	HP434-3753	3/8	0.030	2-1/2	1
HP432-5002	HP434-5002	1/2	0.020	3	1
HP432-5003	HP434-5003	1/2	0.030	3	1
HP432-5006	HP434-5006	1/2	0.060	3	1
HP432-6253	HP434-6253	5/8	0.030	3-1/2	1-1/4
HP432-6256	HP434-6256	5/8	0.060	3-1/2	1-1/4
HP432-6259	HP434-6259	5/8	0.090	3-1/2	1-1/4
HP432-7506	HP434-7506	3/4	0.060	4	1-1/2
HP432-7509	HP434-7509	3/4	0.090	4	1-1/2
HP432-7512	HP434-7512	3/4	0.125	4	1-1/2
HP432-1006	HP434-1006	1	0.060	4	1-1/2
HP432-1009	HP434-1009	1	0.090	4	1-1/2
HP432-1012	HP434-1012	1	0.125	4	1-1/2

Packed: 1 pc.
Available TiAIN coating only.

continued on

Work Material													
Chart applies to all list numbers above	P				Die Steels	M			K Cast Iron	N		S	
	Carbon Steels			Alloy Steels		Stainless Steels				Aluminum		Nickel Alloy	Titanium
	Low	Med.	High			300	400	17-4 PH		6061 7075	Casting		
	1010	1035	1065	4140								300	400
1018	1045		4340				7075						

-	○	○	○	○	○	○	○	○	○			○	○	○
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