EDS, 2 Flute, Regular Length


| EDP Number |  | Mill <br> Diameter | Overall <br> Length | Length <br> of Cut | Shank <br> Diameter |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Bright | TiCN | D | L | Lc | d |
| 5730100 | 5730108 | $1 / 8$ | $2-5 / 16$ | $3 / 8$ | $3 / 8$ |
| 5730200 | - | $5 / 32$ | $2-5 / 16$ | $7 / 16$ | $3 / 8$ |
| 5730300 | 5730308 | $3 / 16$ | $2-5 / 16$ | $7 / 16$ | $3 / 8$ |
| 5730400 | 5730408 | $7 / 32$ | $2-5 / 16$ | $1 / 2$ | $3 / 8$ |
| 5730500 | 5730508 | $1 / 4$ | $2-5 / 16$ | $1 / 2$ | $3 / 8$ |
| 5730600 | 5730608 | $9 / 32$ | $2-5 / 16$ | $9 / 16$ | $3 / 8$ |
| 5730700 | 5730708 | $5 / 16$ | $2-5 / 16$ | $9 / 16$ | $3 / 8$ |
| 5730800 | 5730808 | $11 / 32$ | $2-5 / 16$ | $9 / 16$ | $3 / 8$ |
| 5730900 | 5730908 | $3 / 8$ | $2-5 / 16$ | $9 / 16$ | $3 / 8$ |
| 5731000 | 5731008 | $13 / 32$ | $2-1 / 2$ | $13 / 16$ | $3 / 8$ |
| 5731100 | 5731108 | $7 / 16$ | $2-1 / 2$ | $13 / 16$ | $3 / 8$ |
| 5731200 | 5731208 | $15 / 32$ | $2-1 / 2$ | $13 / 16$ | $3 / 8$ |
| 5731400 | 5731408 | $1 / 2$ | 3 | 1 | $1 / 2$ |
| 5731500 | 5731508 | $17 / 32$ | $3-1 / 8$ | $1-1 / 8$ | $1 / 2$ |
| 5731600 | 5731608 | $9 / 16$ | $3-1 / 8$ | $1-1 / 8$ | $1 / 2$ |


| EDP Number |  | Mill <br> Diameter | Overall <br> Length |
| :---: | :---: | :---: | :---: |
| Bright | TiCN | D | L |
| 5731700 | 5731708 | $19 / 32$ | $3-1 / 8$ |
| 5732300 | 5732308 | $5 / 8$ | $3-7 / 16$ |
| 5731900 | 5731908 | $21 / 32$ | $3-5 / 16$ |
| 5732000 | 5732008 | $11 / 16$ | $3-5 / 16$ |
| 5732400 | 5732408 | $11 / 16$ | $3-7 / 16$ |
| 5732100 | 5732108 | $23 / 32$ | $3-5 / 16$ |
| 5733200 | 5733208 | $3 / 4$ | $3-9 / 16$ |
| 5732600 | 5732608 | $25 / 32$ | $3-5 / 8$ |
| 5732700 | 5732708 | $13 / 16$ | $3-5 / 8$ |
| 5732800 | 5732808 | $27 / 32$ | $3-5 / 8$ |
| 5733700 | 5733708 | $7 / 8$ | $3-3 / 4$ |
| 5733400 | 5733408 | $29 / 32$ | $3-3 / 4$ |
| 5733000 | 5733008 | $15 / 16$ | $3-5 / 8$ |
| 5733500 | 5733508 | $31 / 32$ | $3-3 / 4$ |
| 5733900 | 5733908 | 1 | $4-1 / 8$ |

Packed: 1 pc.
EDP's listed above are stocked standard, other coatings available upon request.
Specify treatment at time of order.

## HY-PRO${ }^{\circledR}$ V ADVANTAGE

HY-PRO* V End Mills are made from premium HSSE-V3 (3\% Vanadium) high speed steel for increased toughness and tool life. Available with TiCN coating for increased wear resistance when machining abrasive materials. With no cobalt content, HY-PRO* V End Mills are environmentally safe when reground.

|  | Work Material |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | P |  |  |  |  | M |  |  | K | N |  | 5 |  |  |
| List No. | Carbon Steels |  |  | $\begin{aligned} & \text { Alloy } \\ & \text { Steels } \end{aligned}$ | Die Steels | Stainless Steels |  |  | Cast Iron | Aluminum |  | $\begin{array}{c\|c} \hline \begin{array}{c} \text { Nickel } \\ \text { Alloy } \end{array} & \text { Titanium } \\ \hline \end{array}$ |  | $\begin{array}{r} \sim 35 \\ \text { HRC } \end{array}$ |
|  | Low | Med. | High |  |  |  |  |  |  |  |  |  |  |  |
|  | $\begin{aligned} & 1010 \\ & 1018 \end{aligned}$ | $\begin{aligned} & 1035 \\ & 1045 \end{aligned}$ | 1065 | $\begin{aligned} & 4140 \\ & 4340 \end{aligned}$ |  | 300 | 400 | 17-4 PH |  | $\begin{aligned} & 6061 \\ & 7075 \end{aligned}$ | Casting | Inconel | $\begin{array}{\|c\|} \hline 6 \mathrm{Al4V} \\ (30 \mathrm{HRC}) \end{array}$ |  |

