

GM Specification 9985159

Annual Test Data

Technical Bulletin

The 3M IATD Quality Laboratory tested the following tapes to the Automotive Specification 9985159. The results of the testing are provided below in the following information. Tapes not listed on this document have not been tested to this specification.

3M™ Performance Plus Duct Tape 8979

Approved by IATD Quality:

Kelly R Wisnewski Test Coordinator

3M™ Performance Plus Duct Tape 8979			Expiration	Expiration Date: January 31, 2021		
Lot Number	Substrate	Test	Test Method	Specification	Result	
18330-05	Stainless Steel	Adhesive Thickness	9985291 Para 3.1.2.2	.23 mm minimum	0.33 mm	
		Color	9985159, Table 1	Black	Black	
		Peel Adhesion Strength				
		To Steel	ASTM D1000	285 N/m minimum	772 N/m	
		To Backing	ASTM D1000	175 N/m minimum	498 N/m	
		Tensile Strength	ASTM D1000	3500 N/m minimum	6164 N/m	

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ISO 9001: 2015

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