



# SAFETY DATA SHEET

## 1. Identification

<b>Product identifier</b>	<b>Heavy Duty Degreaser</b>
<b>Other means of identification</b>	
<b>Product Code</b>	No. 03097 (Item# 1003369)
<b>Recommended use</b>	Heavy duty degreaser
<b>Recommended restrictions</b>	None known.
<b>Manufacturer/Importer/Supplier/Distributor information</b>	
<b>Manufactured or sold by:</b>	
<b>Company name</b>	CRC Industries, Inc.
<b>Address</b>	885 Louis Dr. Warminster, PA 18974 US
<b>Telephone</b>	
<b>General Information</b>	215-674-4300
<b>Technical Assistance</b>	800-521-3168
<b>Customer Service</b>	800-272-4620
<b>24-Hour Emergency</b>	800-424-9300 (US)
<b>(CHEMTREC)</b>	703-527-3887 (International)
<b>Website</b>	www.crcindustries.com

## 2. Hazard(s) identification

<b>Physical hazards</b>	Not classified.	
<b>Health hazards</b>	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 2B
	Sensitization, skin	Category 1B
	Carcinogenicity	Category 1B
	Specific target organ toxicity, single exposure	Category 3 narcotic effects
<b>Environmental hazards</b>	Hazardous to the aquatic environment, acute hazard	Category 2
	Hazardous to the aquatic environment, long-term hazard	Category 2
<b>OSHA defined hazards</b>	Not classified.	
<b>Label elements</b>		



<b>Signal word</b>	Danger
<b>Hazard statement</b>	Causes skin irritation. May cause an allergic skin reaction. Causes eye irritation. May cause drowsiness or dizziness. May cause cancer. Toxic to aquatic life. Toxic to aquatic life with long lasting effects.
<b>Precautionary statement</b>	
<b>Prevention</b>	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use with adequate ventilation. Open doors and windows or use other means to ensure a fresh air supply during use and while product is drying. If you experience any symptoms listed on this label, increase ventilation or leave the area. Avoid breathing mist or vapor. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection. Avoid release to the environment.

<b>Response</b>	If on skin: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash before reuse. If inhaled: Remove person to fresh air and keep comfortable for breathing. Call a poison center/doctor if you feel unwell. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. If exposed or concerned: Get medical advice/attention. Collect spillage.
<b>Storage</b>	Store in a well-ventilated place. Keep container tightly closed. Store locked up.
<b>Disposal</b>	Dispose of contents/container in accordance with local/regional/national regulations.
<b>Hazard(s) not otherwise classified (HNOC)</b>	None known.
<b>Supplemental information</b>	When exposed to extreme heat or hot surfaces, vapors may decompose to harmful or fatal corrosive gases such as hydrogen fluoride, hydrogen chloride, and possibly phosgene.

### 3. Composition/information on ingredients

#### Mixtures

Chemical name	Common name and synonyms	CAS number	%
tetrachloroethylene	perchloroethylene	127-18-4	90 - 100
trans-1,2-dichloroethylene		156-60-5	5 - 10

Specific chemical identity and/or percentage of composition has been withheld as a trade secret.

### 4. First-aid measures

<b>Inhalation</b>	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell.
<b>Skin contact</b>	Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	Rinse mouth. Get medical attention if symptoms occur.
<b>Most important symptoms/effects, acute and delayed</b>	May cause drowsiness and dizziness. Headache. Nausea, vomiting. Irritation of eyes. Exposed individuals may experience eye tearing, redness, and discomfort. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	IF exposed or concerned: Get medical advice/attention. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed. When exposed to extreme heat or hot surfaces, vapors may decompose to harmful or fatal corrosive gases such as hydrogen fluoride, hydrogen chloride, and possibly phosgene.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	Move containers from fire area if you can do so without risk.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
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**Methods and materials for containment and cleaning up**

This product is miscible in water. This material is classified as a water pollutant under the Clean Water Act and should be prevented from contaminating soil or from entering sewage and drainage systems which lead to waterways.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS.

**Environmental precautions**

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

**7. Handling and storage****Precautions for safe handling**

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing mist or vapor. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Should be handled in closed systems, if possible. Provide adequate ventilation. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices. For product usage instructions, see the product label.

**Conditions for safe storage, including any incompatibilities**

Store in a cool, dry place out of direct sunlight. Keep container tightly closed. Store away from incompatible materials (see Section 10 of the SDS).

**8. Exposure controls/personal protection****Occupational exposure limits**

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

**US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)**

Components	Type	Value
trans-1,2-dichloroethylene (CAS 156-60-5)	PEL	790 mg/m3
		200 ppm

**US. OSHA Table Z-2 (29 CFR 1910.1000)**

Components	Type	Value
tetrachloroethylene (CAS 127-18-4)	Ceiling	200 ppm
	TWA	100 ppm

**US. ACGIH Threshold Limit Values**

Components	Type	Value
tetrachloroethylene (CAS 127-18-4)	STEL	100 ppm
	TWA	25 ppm
trans-1,2-dichloroethylene (CAS 156-60-5)	TWA	200 ppm

**US. NIOSH: Pocket Guide to Chemical Hazards**

Components	Type	Value
trans-1,2-dichloroethylene (CAS 156-60-5)	TWA	790 mg/m3
		200 ppm

**Biological limit values****ACGIH Biological Exposure Indices**

Components	Value	Determinant	Specimen	Sampling Time
tetrachloroethylene (CAS 127-18-4)	0.5 mg/l	Tetrachloroethylene	Blood	*
	3 ppm	Tetrachloroethylene	End-exhaled air	*

\* - For sampling details, please see the source document.

## Exposure guidelines

### US - Minnesota Haz Subs: Skin designation applies

tetrachloroethylene (CAS 127-18-4)

Skin designation applies.

### Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash fountain and emergency showers are recommended.

### Individual protection measures, such as personal protective equipment

**Eye/face protection** Wear safety glasses with side shields (or goggles).

#### Skin protection

**Hand protection**

Wear protective gloves such as: Polyvinyl alcohol (PVA). Viton/butyl.

**Other**

Wear appropriate chemical resistant clothing.

#### Respiratory protection

If engineering controls are not feasible or if exposure exceeds the applicable exposure limits, use a NIOSH-approved cartridge respirator with an organic vapor cartridge. Use a self-contained breathing apparatus in confined spaces and for emergencies. Air monitoring is needed to determine actual employee exposure levels.

#### Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

### General hygiene considerations

Observe any medical surveillance requirements. When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

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## 9. Physical and chemical properties

### Appearance

**Physical state** Liquid.

**Form** Liquid.

**Color** Colorless.

**Odor** Solvent.

**Odor threshold** Not available.

**pH** Not available.

**Melting point/freezing point** -119.2 °F (-84 °C) estimated

**Initial boiling point and boiling range** 119.7 °F (48.7 °C) estimated

**Flash point** None (Tag Closed Cup)

**Evaporation rate** Fast.

**Flammability (solid, gas)** Not available.

### Upper/lower flammability or explosive limits

**Flammability limit - lower (%)** 6.7 % estimated

**Flammability limit - upper (%)** 18 % estimated

**Vapor pressure** 57.7 hPa estimated

**Vapor density** > 4 (air = 1)

**Relative density** 1.58

### Solubility(ies)

**Solubility (water)** Slight.

**Partition coefficient (n-octanol/water)** Not available.

**Auto-ignition temperature** 860 °F (460 °C) estimated

**Decomposition temperature** Not available.

**Percent volatile** 100 % estimated

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## 10. Stability and reactivity

**Reactivity** The product is stable and non-reactive under normal conditions of use, storage and transport.

<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	No dangerous reaction known under conditions of normal use.
<b>Conditions to avoid</b>	Heat, flames and sparks. Contact with incompatible materials. When exposed to extreme heat or hot surfaces, vapors may decompose to harmful or fatal corrosive gases such as hydrogen fluoride, hydrogen chloride, and possibly phosgene.
<b>Incompatible materials</b>	Strong oxidizing agents.
<b>Hazardous decomposition products</b>	Hydrogen chloride. Hydrogen fluoride. Phosgene. Carbon oxides.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	May cause drowsiness and dizziness. Headache. Nausea, vomiting. Prolonged inhalation may be harmful.
<b>Skin contact</b>	Causes skin irritation. May cause an allergic skin reaction.
<b>Eye contact</b>	Causes eye irritation.
<b>Ingestion</b>	Ingestion of large amounts may produce gastrointestinal disturbances including irritation, nausea, and diarrhea.

**Symptoms related to the physical, chemical and toxicological characteristics** May cause drowsiness and dizziness. Headache. Nausea, vomiting. Irritation of eyes. Exposed individuals may experience eye tearing, redness, and discomfort. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

### Information on toxicological effects

**Acute toxicity** Not known.

Components	Species	Test Results
decafluoropentane (CAS 138495-42-8)		
<b>Acute</b>		
<b>Dermal</b>		
LD50	Rabbit	> 5000 mg/kg
<b>Inhalation</b>		
LC50	Rat	11058 mg/kg, 4 hours calculated
<b>Oral</b>		
LD50	Rat	> 5000 mg/kg
tetrachloroethylene (CAS 127-18-4)		
<b>Acute</b>		
<b>Dermal</b>		
LD50	Rabbit	> 3228 mg/kg
<b>Oral</b>		
LD50	Rat	2629 mg/kg
trans-1,2-dichloroethylene (CAS 156-60-5)		
<b>Acute</b>		
<b>Oral</b>		
LD50	Rat	1235 mg/kg

\* Estimates for product may be based on additional component data not shown.

<b>Skin corrosion/irritation</b>	Causes skin irritation.
<b>Serious eye damage/eye irritation</b>	Causes eye irritation.
<b>Respiratory or skin sensitization</b>	
<b>Respiratory sensitization</b>	Not a respiratory sensitizer.
<b>Skin sensitization</b>	May cause an allergic skin reaction.
<b>Germ cell mutagenicity</b>	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
<b>Carcinogenicity</b>	May cause cancer.

### IARC Monographs. Overall Evaluation of Carcinogenicity

tetrachloroethylene (CAS 127-18-4)

2A Probably carcinogenic to humans.

### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Not regulated.

### US. National Toxicology Program (NTP) Report on Carcinogens

tetrachloroethylene (CAS 127-18-4)

Reasonably Anticipated to be a Human Carcinogen.

<b>Reproductive toxicity</b>	This product is not expected to cause reproductive or developmental effects.
<b>Specific target organ toxicity - single exposure</b>	May cause drowsiness and dizziness.
<b>Specific target organ toxicity - repeated exposure</b>	Not classified.
<b>Aspiration hazard</b>	Based on available data, the classification criteria are not met. May be an aspiration hazard.
<b>Chronic effects</b>	Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.

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## 12. Ecological information

**Ecotoxicity** Toxic to aquatic life with long lasting effects.

Components	Species	Test Results
tetrachloroethylene (CAS 127-18-4)		
<b>Aquatic</b>		
Fish	LC50	Rainbow trout,donaldson trout (Oncorhynchus mykiss)
		4.73 - 5.27 mg/l, 96 hours
trans-1,2-dichloroethylene (CAS 156-60-5)		
<b>Aquatic</b>		
Fish	LC50	Bluegill (Lepomis macrochirus)
		120 - 160 mg/l, 96 hours
<i>Acute</i>		
Crustacea	EC50	Water flea (Daphnia magna)
		220 mg/l, 48 hours

**Persistence and degradability** No data is available on the degradability of any ingredients in the mixture.

### Bioaccumulative potential

#### Partition coefficient n-octanol / water (log Kow)

tetrachloroethylene	2.88
trans-1,2-dichloroethylene	2.06

**Mobility in soil** No data available.

**Other adverse effects** No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

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## 13. Disposal considerations

**Disposal instructions** This material and its container must be disposed of as hazardous waste. Consult authorities before disposal. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose in accordance with all applicable regulations.

**Hazardous waste code** D039: Waste Tetrachloroethylene  
F001: Waste Halogenated Solvent - Spent Halogenated Solvent Used in Degreasing  
F002: Waste Halogenated Solvent - Spent Halogenated Solvent

### US RCRA Hazardous Waste U List: Reference

tetrachloroethylene (CAS 127-18-4)

U210

**Contaminated packaging** Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

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## 14. Transport information

### DOT

<b>UN number</b>	UN1897
<b>UN proper shipping name</b>	Tetrachloroethylene mixture (tetrachloroethylene RQ = 111 LBS), MARINE POLLUTANT
<b>Transport hazard class(es)</b>	
<b>Class</b>	6.1(PGIII)
<b>Subsidiary risk</b>	-
<b>Label(s)</b>	6.1

Material name: Heavy Duty Degreaser

No. 03097 (Item# 1003369) Version #: 02 Revision date: 12-19-2017 Issue date: 05-19-2014

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<b>Packing group</b>	III
<b>Environmental hazards</b>	
<b>Marine pollutant</b>	Yes
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.
<b>Special provisions</b>	IB3, N36, T4, TP1
<b>Packaging exceptions</b>	153
<b>Packaging non bulk</b>	203
<b>Packaging bulk</b>	241

#### IATA

<b>UN number</b>	UN1897
<b>UN proper shipping name</b>	Tetrachloroethylene mixture
<b>Transport hazard class(es)</b>	
<b>Class</b>	6.1(PGIII)
<b>Subsidiary risk</b>	-
<b>Packing group</b>	III
<b>ERG Code</b>	6L
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.
<b>Other information</b>	
<b>Passenger and cargo aircraft</b>	Allowed with restrictions.
<b>Cargo aircraft only</b>	Allowed with restrictions.

#### IMDG

<b>UN number</b>	UN1897
<b>UN proper shipping name</b>	TETRACHLOROETHYLENE MIXTURE, MARINE POLLUTANT
<b>Transport hazard class(es)</b>	
<b>Class</b>	6.1(PGIII)
<b>Subsidiary risk</b>	-
<b>Packing group</b>	III
<b>Environmental hazards</b>	
<b>Marine pollutant</b>	Yes
<b>EmS</b>	F-A, S-A
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.

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## 15. Regulatory information

**US federal regulations** All components are on the U.S. EPA TSCA Inventory List. This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

#### TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

decafluoropentane (CAS 138495-42-8) 1.0 % One-Time Export Notification only.

#### SARA 304 Emergency release notification

Not regulated.

#### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Not regulated.

#### US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance

tetrachloroethylene (CAS 127-18-4)

#### CERCLA Hazardous Substance List (40 CFR 302.4)

tetrachloroethylene (CAS 127-18-4) Listed.  
trans-1,2-dichloroethylene (CAS 156-60-5) Listed.

#### CERCLA Hazardous Substances: Reportable quantity

tetrachloroethylene (CAS 127-18-4) 100 LBS  
trans-1,2-dichloroethylene (CAS 156-60-5) 1000 LBS

Spills or releases resulting in the loss of any ingredient at or above its RQ require immediate notification to the National Response Center (800-424-8802) and to your Local Emergency Planning Committee.

#### Other federal regulations

##### Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

tetrachloroethylene (CAS 127-18-4)

**Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)**

Not regulated.

**Safe Drinking Water Act (SDWA)** Not regulated.**Food and Drug Administration (FDA)** Not regulated.**Superfund Amendments and Reauthorization Act of 1986 (SARA)**

**Classified hazard categories** Acute toxicity (any route of exposure)  
 Skin corrosion or irritation  
 Serious eye damage or eye irritation  
 Respiratory or skin sensitization  
 Carcinogenicity  
 Specific target organ toxicity (single or repeated exposure)

**SARA 302 Extremely hazardous substance**

Not listed.

**SARA 313 (TRI reporting)**

Chemical name	CAS number	% by wt.
tetrachloroethylene	127-18-4	90 - 100

**US state regulations****US. New Jersey Worker and Community Right-to-Know Act**

tetrachloroethylene (CAS 127-18-4)  
 trans-1,2-dichloroethylene (CAS 156-60-5)

**US. Massachusetts RTK - Substance List**

tetrachloroethylene (CAS 127-18-4)  
 trans-1,2-dichloroethylene (CAS 156-60-5)

**US. Pennsylvania Worker and Community Right-to-Know Law**

tetrachloroethylene (CAS 127-18-4)  
 trans-1,2-dichloroethylene (CAS 156-60-5)

**US. Rhode Island RTK**

tetrachloroethylene (CAS 127-18-4)  
 trans-1,2-dichloroethylene (CAS 156-60-5)

**California Proposition 65**

**WARNING:** This product can expose you to tetrachloroethylene, which is known to the State of California to cause cancer. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

**California Proposition 65 - CRT: Listed date/Carcinogenic substance**

tetrachloroethylene (CAS 127-18-4) Listed: April 1, 1988

**US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))**

tetrachloroethylene (CAS 127-18-4)  
 trans-1,2-dichloroethylene (CAS 156-60-5)

**Volatile organic compounds (VOC) regulations****EPA**

**VOC content (40 CFR 51.100(s))** 8 %

**Consumer products (40 CFR 59, Subpt. C)** Not regulated

**State**

**Consumer products** This product is not for retail sale. It is for use in the manufacturing process only.

**VOC content (CA)** 10 %

**VOC content (OTC)** 8 %

**International Inventories**

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	No



Country(s) or region	Inventory name	On inventory (yes/no)*
Canada	Non-Domestic Substances List (NDSL)	Yes
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Toxic Chemical Substances (TCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

## 16. Other information, including date of preparation or last revision

<b>Issue date</b>	05-19-2014
<b>Revision date</b>	12-19-2017
<b>Prepared by</b>	Allison Yoon
<b>Version #</b>	02
<b>Further information</b>	CRC # 894A/1002879
<b>HMIS® ratings</b>	Health: 2* Flammability: 1 Physical hazard: 0 Personal protection: B
<b>NFPA ratings</b>	Health: 2 Flammability: 1 Instability: 0

### NFPA ratings



### Disclaimer

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### Revision information

This document has undergone significant changes and should be reviewed in its entirety.