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**1. PRODUCT AND COMPANY IDENTIFICATION**

<b>Product name:</b>	<b>LOCTITE SI 5604 BK A SIL known as LOCTITE 5604 SIL BLK PTA 400ML</b>	<b>IDH number:</b>	1138254
<b>Product type:</b>	Silicone	<b>Item number:</b>	1138258_198972
<b>Restriction of Use:</b>	None identified	<b>Region:</b>	United States
<b>Company address:</b>	Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	<b>Contact information:</b>	Telephone: (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com

**2. HAZARDS IDENTIFICATION**

**EMERGENCY OVERVIEW**

**WARNING:** CAUSES EYE IRRITATION.

**HAZARD CLASS**

EYE IRRITATION

**HAZARD CATEGORY**

2B

**PICTOGRAM(S)**

None

**Precautionary Statements**

<b>Prevention:</b>	Wash thoroughly after handling.
<b>Response:</b>	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.
<b>Storage:</b>	Not prescribed
<b>Disposal:</b>	Not prescribed

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

**3. COMPOSITION / INFORMATION ON INGREDIENTS**

Hazardous Component(s)	CAS Number	Percentage*
Calcium carbonate	471-34-1	30 - 60
Carbon black	1333-86-4	1 - 5
Octadecanoic acid	57-11-4	1 - 5

\* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

#### 4. FIRST AID MEASURES

<b>Inhalation:</b>	No specific treatment is necessary since material is not likely to be hazardous by inhalation. If symptoms develop and persist, get medical attention. Move to fresh air.
<b>Skin contact:</b>	Wash with soap and water. Wipe off paste with paper towel or cloth.
<b>Eye contact:</b>	Flush eyes with water as a precaution. If eye irritation persists, consult a specialist.
<b>Ingestion:</b>	Consult a physician if necessary. Do not induce vomiting.
<b>Symptoms:</b>	See Section 11.

#### 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Foam, dry chemical or carbon dioxide.
<b>Special firefighting procedures:</b>	None
<b>Unusual fire or explosion hazards:</b>	None
<b>Hazardous combustion products:</b>	Formaldehyde. Oxides of silicon. Oxides of carbon.

#### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Scrape up as much material as possible. Store in a partly filled, closed container until disposal.

#### 7. HANDLING AND STORAGE

<b>Handling:</b>	Do not handle contact lenses until all sealant has been removed from hands. Residual sealant may transfer to lenses and cause eye irritation. Avoid contact with eyes, skin and clothing.
<b>Storage:</b>	Store in a dry area below 90° F.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

#### 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Calcium carbonate	10 mg/m3 TWA Total dust.	5 mg/m3 PEL Respirable fraction. 15 mg/m3 PEL Total dust.	None	None
Carbon black	3 mg/m3 TWA Inhalable fraction.	3.5 mg/m3 PEL	None	None
Octadecanoic acid	10 mg/m3 TWA	None	None	None

**Engineering controls:** Ensure adequate ventilation, especially in confined areas.

<b>Respiratory protection:</b>	Breathing apparatus only if aerosol or dust is formed. No personal respiratory protective equipment normally required.
<b>Eye/face protection:</b>	Safety goggles or safety glasses with side shields.
<b>Skin protection:</b>	Chemical resistant, impermeable gloves.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Liquid, high viscosity
<b>Color:</b>	Black
<b>Odor:</b>	Mild
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	Not available.
<b>Vapor pressure:</b>	< 10 mm hg (20 °C (68°F))
<b>Boiling point/range:</b>	> 260 °C (> 500°F)
<b>Melting point/ range:</b>	Not available.
<b>Specific gravity:</b>	1.2 - 1.4
<b>Vapor density:</b>	Not available.
<b>Flash point:</b>	> 93.00 °C (> 199.4 °F)
<b>Flammable/Explosive limits - lower:</b>	Not applicable
<b>Flammable/Explosive limits - upper:</b>	Not applicable
<b>Autoignition temperature:</b>	Not available.
<b>Evaporation rate:</b>	Not applicable
<b>Solubility in water:</b>	Not soluble
<b>Partition coefficient (n-octanol/water):</b>	Not available.
<b>VOC content:</b>	0.09 %; 0.94 g/l
<b>Viscosity:</b>	Not available.
<b>Decomposition temperature:</b>	Not available.

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable
<b>Hazardous reactions:</b>	Will not occur.
<b>Hazardous decomposition products:</b>	Oxides of carbon. Oxides of silicon. Formaldehyde.
<b>Incompatible materials:</b>	Acids. Oxidizing agents. Bases.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	Excessive heat.

## 11. TOXICOLOGICAL INFORMATION

<b>Relevant routes of exposure:</b>	Skin, Inhalation, Eyes
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### Potential Health Effects/Symptoms

**Inhalation:** May cause respiratory tract irritation. When heated to temperatures exceeding 300° F (150° C) in the presence of air, silicones may form formaldehyde vapors. Formaldehyde is a potential cancer hazard and a known skin and respiratory sensitizer. Vapors irritate the eyes, nose and throat. Safe handling conditions may be maintained by keeping formaldehyde vapor concentrations below the OSHA permissible limit.

**Skin contact:** May cause skin irritation.

**Eye contact:** Causes eye irritation.

**Ingestion:** Not expected to be harmful by ingestion. Not expected under normal conditions of use.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Calcium carbonate	Oral LD50 (RAT) = 6,450 mg/kg	Nuisance dust
Carbon black	Oral LD50 (RAT) = > 8,000 mg/kg	Respiratory, Some evidence of carcinogenicity
Octadecanoic acid	Oral LD50 (RAT) = 4.6 g/kg	Irritant

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Calcium carbonate	No	No	No
Carbon black	No	Group 2B	No
Octadecanoic acid	No	No	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.

**Hazardous waste number:** Not a RCRA hazardous waste.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

### International Air Transportation (ICAO/IATA)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

### Water Transportation (IMO/IMDG)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

## 15. REGULATORY INFORMATION

### United States Regulatory Information

<b>TSCA 8 (b) Inventory Status:</b>	All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
<b>TSCA 12 (b) Export Notification:</b>	None above reporting de minimis
<b>CERCLA/SARA Section 302 EHS:</b>	None above reporting de minimis
<b>CERCLA/SARA Section 311/312:</b>	Immediate Health, Delayed Health
<b>CERCLA/SARA Section 313:</b>	None above reporting de minimis
<b>California Proposition 65:</b>	This product contains a chemical known in the State of California to cause cancer.

### Canada Regulatory Information

<b>CEPA DSL/NDSL Status:</b>	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
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## 16. OTHER INFORMATION

**This safety data sheet contains changes from the previous version in sections:** Not available.

**Prepared by:** Lou Fabrizio, Regulatory Affairs Specialist

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