












# [ Loctite® Primers, Activators & Accelerators Properties Chart ]

LOCTITE® PRODUCT		ITEM	PACKAGE TYPE & SIZE	COLOR	VISCOSITY (cP)	BASE	ON-PART LIFE	DRY TIME	APPLICATION	AGENCY APPROVALS
ACCELERATORS	712™ TAK PAK® 	20352 18636 18390	1.75 fl. oz. bottle 0.7 fl. oz. metered mist 1 gallon can	Clear / Amber	1	Isopropanol	1 minute	<30 seconds	All cyanoacrylates	MIL-46050C for existing designs, CFIA
	7109™ TAK PAK® II	22440 23034	1.75 fl. oz. bottle 1 quart can	Clear / Amber	3	Perfluorocarbon	1 minute	<5 seconds	All cyanoacrylates	N/A
	7113™ 	19605 19606	1.75 fl. oz. bottle 1 gallon can	Clear	0.4	Heptane	24 hours	1 minute	All cyanoacrylates	N/A
	7452™ TAK PAK® 	18490 18580 18637 18575 18576	1.75 fl. oz. brush-cap bottle 1.75 fl. oz. spray-cap bottle 0.7 fl. oz. metered mist 1 quart can 1 gallon can	Clear / Amber	0.4	Acetone	1 minute	<30 seconds	All cyanoacrylates	MIL-46050C for existing designs
ACTIVATORS	7075™ 	21349 22671	1 quart can 4.5 oz. net wt. aerosol can	Amber	2	Acetone	2 hours	3 minutes	324™ or 325™	N/A
	7380™ DEPEND® 	19822 19824 19907	1 liter can 1.75 fl. oz. bottle 1 gallon	Light Brown	43	Monomer	2 hours	None	Structurals	N/A
	7387™ DEPEND® 	18861 18862 21088	1.75 fl. oz. bottle 1 quart can 4.5 oz. net wt. aerosol can	Light Brown	1.5	Heptane / Isopropanol	2 hours	None	Structurals	N/A
	ANAEROBIC ACTIVATOR	25062	1 liter bottle	Thin Green / Fluorescent	1.03	Methacrylate	1 hour	None	Anaerobics on dichromate surfaces	N/A
	A-534R™ 	1254434 1254435	1 quart bottle 4 oz. bottle	Red	<50	No Solvent	30 minutes	None	A-533™ Acrylic	N/A
PRIMERS	770™ PRISM® 	18396 18397	1.75 fl. oz. bottle 16 fl. oz. can	Colorless	1.25	Heptane	8 hours	30 seconds	All cyanoacrylates	CFIA
	7088™ QUICKSTIX™ PRIMER	1069258	17 g stick	Teal	Semisolid	No solvent	30 days	None	Anaerobics	N/A
	7090™ 	19368 12695	1 fl. oz. bottle 1 liter bottle	Light Amber	3	No solvent	1 hour	<10 minutes	Anaerobics	N/A
	7471™ PRIMER T™ 	19267 22477 19268	1.75 fl. oz. bottle 4.5 oz. net wt. aerosol can 1 gallon can	Amber	2	Acetone / Isopropanol	7 days	30 to 70 seconds	Anaerobics	MIL-S-22473E for existing designs, ASTM D-5363 for new designs
	7649™ PRIMER N™ 	19269 38402 21347 21348 19266	1.75 fl. oz. glass bottle 1.75 fl. oz. aluminum bottle 25 g net wt. aerosol can 4.5 oz. net wt. aerosol can 1 gallon can	Clear / Green	2	Acetone	30 days	30 to 70 seconds	Anaerobics	MIL-S-22473E for existing designs, ASTM D-5363 for new designs, NSF/ANSI 61, NSF P1, CFIA
	7951™ PRISM®	27858	1.75 fl. oz. bottle	Colorless, Slightly Hazy	1	Perfluorocarbon and Chlorobenzotrifluoride	8 hours	<30 seconds	All cyanoacrylates	N/A

 = Indicates Worldwide Availability