



Revision Number: 006.0

Issue date: 08/01/2014

**1. PRODUCT AND COMPANY IDENTIFICATION**

**Product name:** LOCTITE SI 595 CLEAR RTV SILICONE known as LOCTITE® SUPERFLEX CLEAR RTV S  
**Product type:** Silicone  
**Restriction of Use:** None identified  
**Company address:** Henkel Corporation, One Henkel Way, Rocky Hill, Connecticut 06067  
**IDH number:** 1266142  
**Item number:** 1266142  
**Region:** United States  
**Contact information:** Telephone: (860) 571-5100  
 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711  
 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887  
 Internet: www.henkelna.com

**2. HAZARDS IDENTIFICATION**

**EMERGENCY OVERVIEW**

**WARNING:** CAUSES SKIN IRRITATION.  
 MAY CAUSE AN ALLERGIC SKIN REACTION.  
 CAUSES SERIOUS EYE IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1

**PICTOGRAM(S)**



**Precautionary Statements**

**Prevention:** Avoid breathing vapors, mist, or spray. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear eye and face protection. Wear protective gloves.  
**Response:** IF ON SKIN: Wash with plenty of soap and water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.  
**Storage:** Not prescribed  
**Disposal:** Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

**3. COMPOSITION / INFORMATION ON INGREDIENTS**

IDH number: 1266142

Product name: LOCTITE SI 595 CLEAR RTV SILICONE known as LOCTITE® SUPERFLEX CLEAR RTV S

Hazardous Component(s)	CAS Number	Percentage*
Substituted Silane	Proprietary	1 - 5
Distillates (petroleum), hydrotreated middle	64742-46-7	10 - 30
Silicon dioxide	7631-86-9	10 - 30
Acetic acid	64-19-7	1 - 5

\* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

#### 4. FIRST AID MEASURES

<b>Inhalation:</b>	Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. If symptoms develop and persist, get medical attention.
<b>Skin contact:</b>	Wipe off paste with paper towel or cloth. Wash with soap and water. If symptoms develop and persist, get medical attention.
<b>Eye contact:</b>	Rinse thoroughly with plenty of water, also under the eyelids. If eye irritation persists, consult a specialist.
<b>Ingestion:</b>	Do not induce vomiting. If a person feels unwell or symptoms of skin irritation appear, consult a physician.
<b>Symptoms:</b>	See Section 11.

#### 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Foam, dry chemical or carbon dioxide.
<b>Special firefighting procedures:</b>	None
<b>Unusual fire or explosion hazards:</b>	None
<b>Hazardous combustion products:</b>	Formaldehyde. Silica mist. Acrid smoke and fumes.

#### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Scrape up as much material as possible. Spilled material will solidify. Store in a partly filled, closed container until disposal. Maintain good ventilation for large spills.

#### 7. HANDLING AND STORAGE

<b>Handling:</b>	Avoid contact with eyes, skin and clothing. Do not handle contact lenses until all sealant has been removed from hands. Residual sealant may transfer to lenses and cause eye irritation.
<b>Storage:</b>	Store in a dry area below 90° F. Keep container closed.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Substituted Silane	None	None	None	None
Distillates (petroleum), hydrotreated middle	None	5 mg/m <sup>3</sup> PEL Mist.	None	None
Silicon dioxide	6 mg/m <sup>3</sup> TWA	20 MPPCF TWA 0.8 mg/m <sup>3</sup> TWA	None	3 mg/m <sup>3</sup> TWA Respirable fraction.
Acetic acid	15 ppm STEL 10 ppm TWA	10 ppm (25 mg/m <sup>3</sup> ) PEL	None	None

<b>Engineering controls:</b>	Ensure adequate ventilation, especially in confined areas. Use local ventilation if general ventilation is insufficient to maintain vapor concentration below established exposure limits.
<b>Respiratory protection:</b>	Use NIOSH approved respirator if there is potential to exceed exposure limit(s).
<b>Eye/face protection:</b>	Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists.
<b>Skin protection:</b>	Chemical resistant, impermeable gloves. Nitrile gloves. Butyl rubber gloves.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Paste
<b>Color:</b>	Translucent
<b>Odor:</b>	Acetic acid
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	Not available.
<b>Vapor pressure:</b>	< 10 mm hg (20 °C (68°F))
<b>Boiling point/range:</b>	Not available.
<b>Melting point/ range:</b>	Not available.
<b>Specific gravity:</b>	1.01 at 20 °C (68°F)
<b>Vapor density:</b>	Heavier than air.
<b>Flash point:</b>	> 93 °C (> 199.4 °F)
<b>Flammable/Explosive limits - lower:</b>	4 %
<b>Flammable/Explosive limits - upper:</b>	19.9 %
<b>Autoignition temperature:</b>	Not available.
<b>Evaporation rate:</b>	Not available.
<b>Solubility in water:</b>	Not determined
<b>Partition coefficient (n-octanol/water):</b>	Not available.
<b>VOC content:</b>	3.0 %; 30 g/l
<b>Viscosity:</b>	Not available.
<b>Decomposition temperature:</b>	Not available.

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable
<b>Hazardous reactions:</b>	Will not occur.
<b>Hazardous decomposition products:</b>	Acetic acid is liberated slowly upon contact with moisture. Formaldehyde.
<b>Incompatible materials:</b>	Acids. Bases. Oxidizing agents. Water.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	Prolonged heating at temperatures above 150 °C. Exposure to moisture.

## 11. TOXICOLOGICAL INFORMATION

**Relevant routes of exposure:** Skin, Inhalation, Eyes

### Potential Health Effects/Symptoms

**Inhalation:** Acetic acid produced during cure may irritate eyes, nose and throat. When heated to temperatures exceeding 300° F (150° C) in the presence of air, silicones may form formaldehyde vapors. Formaldehyde is a potential cancer hazard and a known skin and respiratory sensitizer. Vapors irritate the eyes, nose and throat. Safe handling conditions may be maintained by keeping formaldehyde vapor concentrations below the OSHA permissible limit.

**Skin contact:** Causes skin irritation. May cause allergic skin reaction.

**Eye contact:** Causes serious eye irritation.

**Ingestion:** Not expected to be harmful by ingestion.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Substituted Silane	None	Irritant, Allergen
Distillates (petroleum), hydrotreated middle	None	Irritant
Silicon dioxide	Oral LD50 (RAT) = > 22,500 mg/kg	Nuisance dust
Acetic acid	Oral LD50 (RABBIT) = 1,200 mg/kg Oral LD50 (RAT) = 3.53 g/kg Oral LD50 (RAT) = 3.31 g/kg Dermal LD50 (RABBIT) = 1,060 mg/kg Inhalation LC50 (RAT, 4 h) = 11.4 mg/l	Allergen, Corrosive, Eyes, Gastrointestinal, Immune system, Irritant, Kidney

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Substituted Silane	No	No	No
Distillates (petroleum), hydrotreated middle	No	No	No
Silicon dioxide	No	No	No
Acetic acid	No	No	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

## 13. DISPOSAL CONSIDERATIONS

**Information provided is for unused product only.**

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal. Cured rubber can be incinerated or landfilled following EPA and local regulations.

**Hazardous waste number:** Not a RCRA hazardous waste.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

**International Air Transportation (ICAO/IATA)**

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

**Water Transportation (IMO/IMDG)**

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

**15. REGULATORY INFORMATION****United States Regulatory Information**

**TSCA 8 (b) Inventory Status:** All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.  
**TSCA 12 (b) Export Notification:** None above reporting de minimis  
**CERCLA/SARA Section 302 EHS:** None above reporting de minimis  
**CERCLA/SARA Section 311/312:** Immediate Health  
**CERCLA/SARA Section 313:** None above reporting de minimis  
**California Proposition 65:** No California Proposition 65 listed chemicals are known to be present.

**Canada Regulatory Information**

**CEPA DSL/NDL Status:** All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

**16. OTHER INFORMATION**

**This safety data sheet contains changes from the previous version in sections:** New Safety Data Sheet format.

**Prepared by:** Catherine Bimler, Regulatory Affairs Specialist

**Issue date:** 08/01/2014

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