Safety Data Sheet



Revision Number: 003.2

1. PRODUCT AND COMPANY IDENTIFICATION

Product name:

Product type: Restriction of Use: Company address: Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067

LOCTITE EA 1C-LV A RESIN known as IDH number: Kit 83208 Hysol 1CLV Resin Epoxy resin None identified

702171

Item number: 83208_AA9308 Region: United States Contact information: Telephone: (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW WARNING: CAUSES SKIN IRRITATION. MAY CAUSE AN ALLERGIC SKIN REACTION. CAUSES SERIOUS EYE IRRITATION.

| HAZARD CLASS | HAZARD CATEGORY |
|--------------------|-----------------|
| SKIN IRRITATION | 2 |
| EYE IRRITATION | 2A |
| SKIN SENSITIZATION | 1 |



Precautionary Statements

| Prevention: | Avoid breathing vapors, mist, or spray. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear eye and face protection. Wear protective gloves. |
|-------------|--|
| Response: | IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing. |
| Storage: | Not prescribed |
| Disposal: | Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations. |

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

| Hazardous Component(s) | CAS Number | Percentage* | |
|------------------------|-------------|-------------|--|
| Epoxy resin | Proprietary | 30 - 60 | |
| Talc | 14807-96-6 | 30 - 60 | |
| Titanium dioxide | 13463-67-7 | 0.1 - 1 | |
| Substituted silane | Proprietary | 0.1 - 1 | |
| Epoxy resin | Proprietary | 0.1 - 1 | |

* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

| 4. FIRST AID MEASURES | | |
|------------------------------------|---|--|
| Inhalation: | Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. If symptoms develop and persist, get medical attention. | |
| Skin contact: | Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. If symptoms develop and persist, get medical attention. Wash clothing before reuse. Thoroughly clean shoes befor reuse. | |
| Eye contact: | Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention. | |
| Ingestion: | DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention. | |
| Symptoms: | See Section 11. | |
| 5. | FIRE FIGHTING MEASURES | |
| Extinguishing media: | Water spray (fog), foam, dry chemical or carbon dioxide. | |
| Special firefighting procedures: | Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. | |
| Unusual fire or explosion hazards: | In case of fire, keep containers cool with water spray. Closed containers ma rupture (due to build up of pressure) when exposed to extreme heat. | |
| | | |

Hazardous combustion products: Oxides of carbon. Phenolics. Toxic fumes. Irritating vapors.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

| Environmental precautions: | Do not allow product to enter sewer or waterways. |
|----------------------------|--|
| Clean-up methods: | Ensure adequate ventilation. Wear appropriate personal protective equipment. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal. |

7. HANDLING AND STORAGE

Handling:

Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Use only with adequate ventilation. Keep container closed.

Storage:

Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Keep away from heat, spark and flame. Protect from direct sunlight.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

| Hazardous Component(s) | ACGIH TLV | OSHA PEL | AIHA WEEL | OTHER |
|------------------------|-------------------------------------|--|-----------|--------|
| Epoxy resin | None | None | None | None |
| Talc | 2 mg/m3 TWA Respirable fraction. | 20 MPPCF TWA 2.4 MPPCF TWA Respirable. 0.1 mg/m3 TWA Respirable. 0.3 mg/m3 TWA Total dust. | None | 50 ppm |
| Titanium dioxide | 10 mg/m3 TWA | 15 mg/m3 PEL Total dust. | None | None |
| Substituted silane | None | None | None | None |
| Epoxy resin | None | None | None | None |

| Engineering controls: | Local exhaust ventilation is recommended when general ventilation is not sufficient to control airborne contamination below occupational exposure limits. |
|-------------------------|---|
| Respiratory protection: | Use NIOSH approved respirator if there is potential to exceed exposure limit(s). |
| Eye/face protection: | Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. |
| Skin protection: | Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact. |

9. PHYSICAL AND CHEMICAL PROPERTIES

Viscous, Liquid

Not available.

Not available.

Not available.

> 260 °C (> 500°F)

Negligible

Off white

mild

1.57

Physical state: Color: Odor: Odor threshold: pH: Vapor pressure: Boiling point/range: Melting point/ range: Specific gravity: Vapor density: Flash point: Flammable/Explosive limits - lower: Flammable/Explosive limits - upper: Autoignition temperature: Evaporation rate: Solubility in water: Partition coefficient (n-octanol/water): VOC content:

Not available. > 93 °C (> 199.4 °F) Tagliabue closed cup Not available. Not available. Not available. Not available. Not miscible or difficult to mix Not available. < 0.1 % Estimated

Product name: LOCTITE EA 1C-LV A RESIN known as Kit 83208 Hysol 1CLV Resin Page 3 of 6

| Viscosity: Decomposition temperature: | < 0.2 % (value for resin and hardener together) (estimated) Not available. Not available. |
|--|---|
| | 10. STABILITY AND REACTIVITY |
| Stability: | Stable under normal conditions of storage and use. |
| Hazardous reactions: | None under normal processing. |
| Hazardous decomposition products: | Oxides of carbon. Phenolics. Toxic fumes. Irritating vapors. |
| Incompatible materials: | Acids. Bases. Oxidizing agents. Amines. |
| Reactivity: | Not available. |
| Conditions to avoid: | Store away from incompatible materials. Heat, flames, sparks and other sources of ignition. Protect from direct sunlight. |

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure:

Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

| Inhalation: | Inhalation of vapors or mists of the product may be irritating to the respiratory system. |
|---------------|---|
| Skin contact: | Causes skin irritation. May cause allergic skin reaction. |
| Eye contact: | Causes serious eye irritation. |
| Ingestion: | Not expected under normal conditions of use. |

| Hazardous Component(s) | LD50s and LC50s | Immediate and Delayed Health Effects |
|------------------------|-----------------|--|
| Epoxy resin | None | Allergen, Irritant |
| Talc | None | Irritant, Lung, Some evidence of carcinogenicity |
| Titanium dioxide | None | Irritant, Respiratory, Some evidence of carcinogenicity |
| Substituted silane | None | Allergen, Irritant |
| Epoxy resin | None | No Data |

| Hazardous Component(s) | NTP Carcinogen | IARC Carcinogen | OSHA Carcinogen (Specifically Regulated) |
|------------------------|----------------|-----------------|---|
| Epoxy resin | No | No | No |
| Talc | No | Group 2B | No |
| Titanium dioxide | No | Group 2B | No |
| Substituted silane | No | No | No |
| Epoxy resin | No | No | No |

12. ECOLOGICAL INFORMATION

Ecological information:

Not available.

| 13. DISPOSAL CONSIDERATIONS | | |
|--|--|--|
| Information provided is for unused product only. | | |
| Recommended method of disposal: | Follow all local, state, federal and provincial regulations for disposal. | |
| Hazardous waste number: | Not a RCRA hazardous waste. | |
| 14. TRANSPORT INFORMATION | | |
| The transport information provided in thi package/configuration. | s section only applies to the material/formulation itself, and is not specific to any | |
| | | |
| U.S. Department of Transportation Groun | | |
| Proper shipping name: Hazard class or division: | Not regulated None | |
| Identification number: | None | |
| Packing group: | None | |
| i donnig group. | | |
| International Air Transportation (ICAO/IA | TA) | |
| Proper shipping name: | Environmentally hazardous substance, liquid, n.o.s. (Epoxy resin) | |
| Hazard class or division: | 9 | |
| Identification number: | UN 3082 | |
| Packing group: | III | |
| Water Transportation (IMO/IMDG) | | |
| Proper shipping name: | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin) | |
| Hazard class or division: | | |
| Identification number: | ŬN 3082 | |
| Packing group: | | |
| Marine pollutant: | Epoxy resin | |
| 15. | REGULATORY INFORMATION | |
| | | |
| ed States Regulatory Information | | |
| TSCA 8 (b) Inventory Status: | I components are listed or are exempt from listing on the Toxic Substances Control Act | |

| TSCA 12 (b) Export Notification: | Inventory. None above reporting de minimis |
|--|---|
| CERCLA/SARA Section 302 EHS: CERCLA/SARA Section 311/312: CERCLA/SARA Section 313: | None above reporting de minimis. Immediate Health, Delayed Health None above reporting de minimis. |
| California Proposition 65: | This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm. |
| Canada Regulatory Information | |
| CEPA DSL/NDSL Status: | All components are listed on or are exempt from listing on the Canadian Domestic Substances List. |

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format. 9

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